

MOUNTING INSTRUCTIONS

AUFBAUANLEITUNG



VI 46

Exaco

PRODUCT INFORMATION

Dear customer

Thank you for buying a high-quality aluminium greenhouse.

REMARKS

In all drawings you find the mounting-instructions for all basic standard-models. However this manual should be a sufficient guidance for all special-case greenhouses. This greenhouse is designed for cultivation of plants/flowers. Therefore leakage, water drops and condensation inside the building are allowed. The building may only be entered by competent persons during cultivation or maintenance. Aluminium profiles that are not painted may show black stains, these stains are not a production error: they can be easily removed with a aluminium cleaner available at every good drugstore. The rubber strips have been treated with oil/silicone on the interior to facilitate the assembly. The building should be mounted on a solid concrete foundation deep enough to get a solid and frost-free ground. During winter the roof has to be cleared of snow or supported in a suitable way. The greenhouse should be built in a location protected from strong winds. Protective gear (such as protective gloves) should be used during mounting in order to avoid injuries. One should at all times pay attention to the local building regulations.

ASSEMBLY ORDER

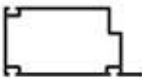
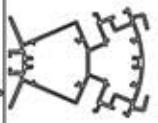
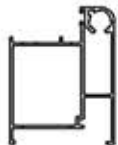
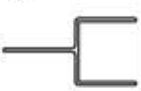
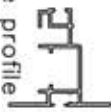
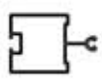
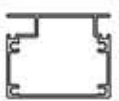
The assembly procedure is the same for all our greenhouses.

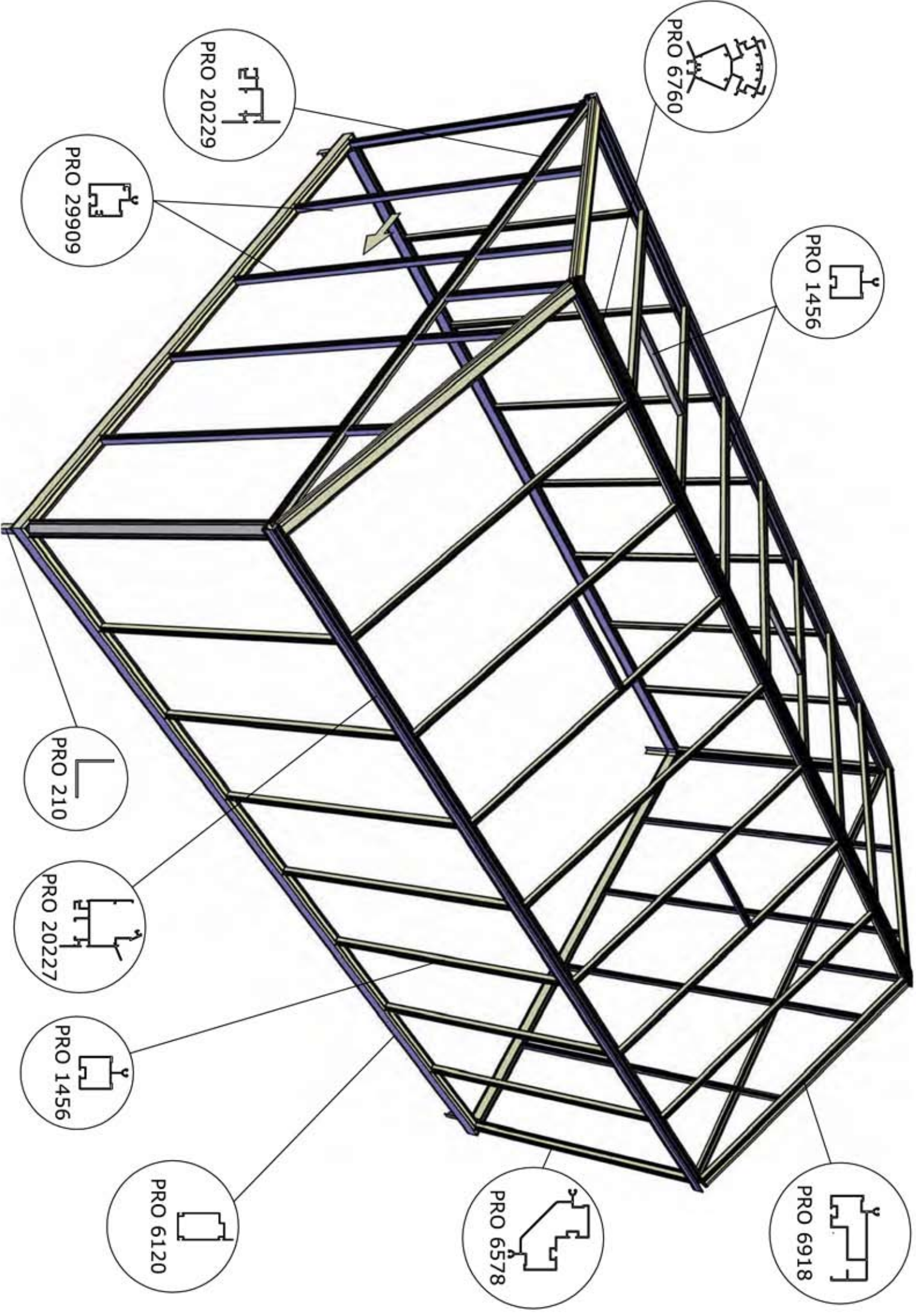
- Sorting of the profiles according the model.
- Mounting of the complete aluminium construction.
- Leveling of the construction using a waterlevel.
- Securing the building to the ground
- Glazing.

REQUIRED TOOLS

Socket wrench nr. 10 or spanner nr. 10, water-level, screwdriver, drilling machine + drill 4.2 mm, scissors (to cut the rubber).

We reserve the right to change the construction without prior notice!

PRO6120 Foundation profile 						
PRO6760 Ridge profile 	PRO6954 Side profile Turning Door 			PRO7615 Topprofile roofwindow 		
PRO20227 Gutter Helios 	PRO42142 Side Profile Turning Door 			PRO7609 Sideprofile roofwindow 	YSER Reinforcement profile 	
PRO20229 Horizontal gable profile 		PRO6951 	PRO7610 Bottom roofwindow 	PRO37359 Top Shelf - 		
PRO1456 Vertical Glazing Bar 		PRO6121 Top/Bottom profile of sliding door 				
PRO6578 Corner profile 		PRO7876 Hanger for Sliding Door 				
PRO29909 Doorpost 		PRO39796 Bottom guide slinding door 	PRO20780 Glas-secure profile 	PRO1748 Rubber greenhouses 		
PRO6918 Gable Profile 		PRO6953 Horizontal Profile Turning Door 	PRO29973 Curtain Rail 			
			TRE Side bracings 			



PRO 6760

PRO 1456

PRO 6918

PRO 6578

PRO 6120

PRO 1456

PRO 20227

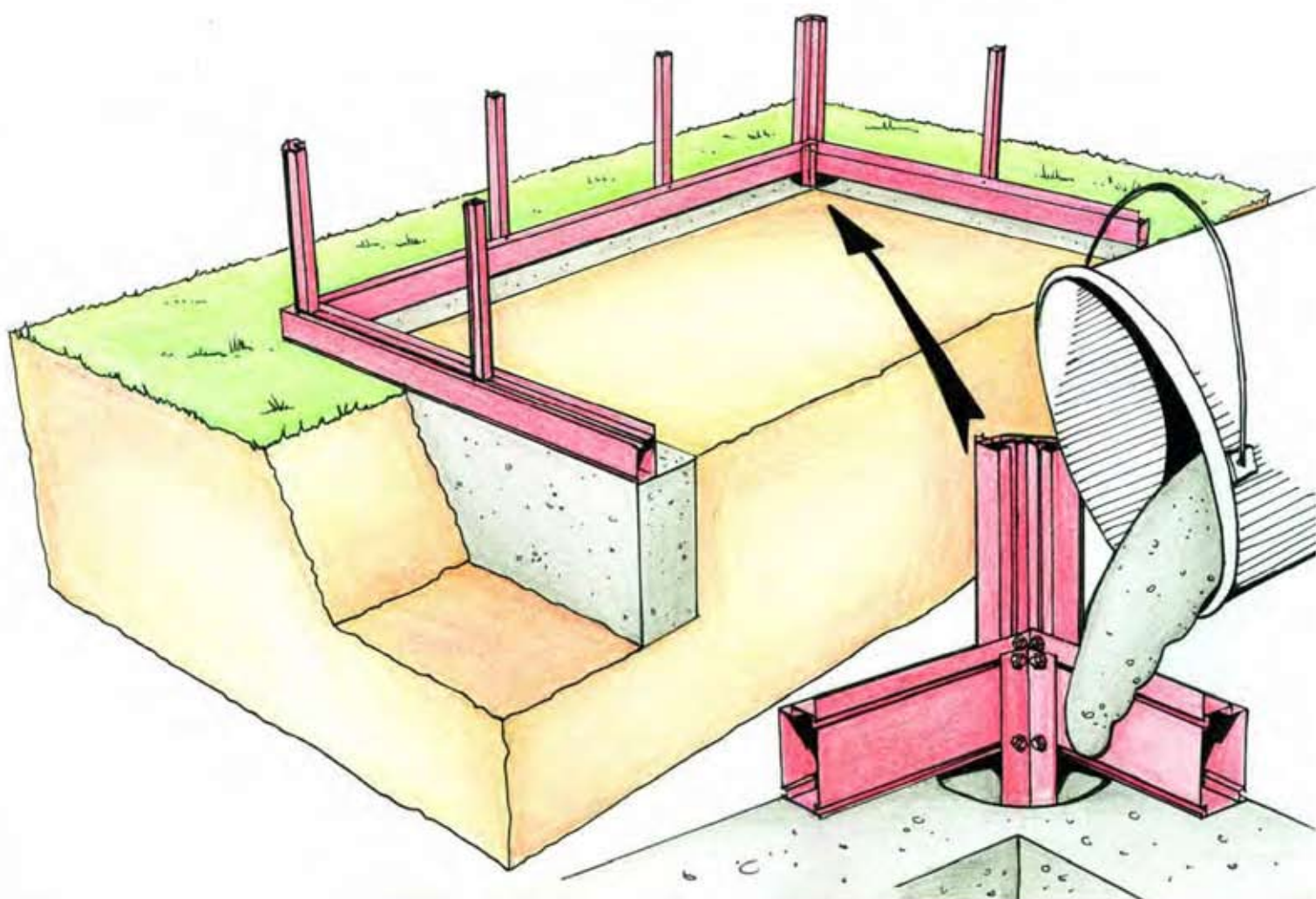
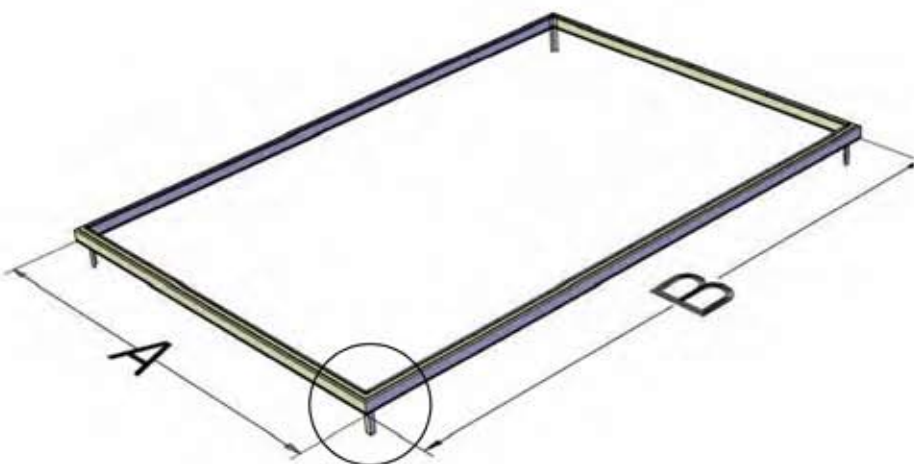
PRO 210

PRO 29909

PRO 20229

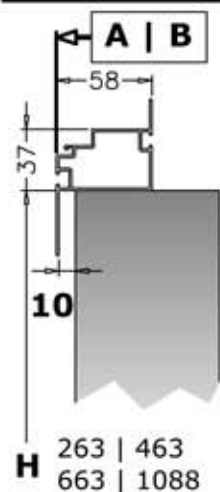
" HELIOS "

A	X	B
2.360mm		2.360mm
3.100mm		3.100mm
3.840mm		3.840mm
		4.580mm
		6.060mm

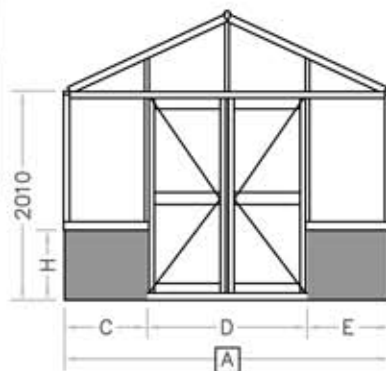
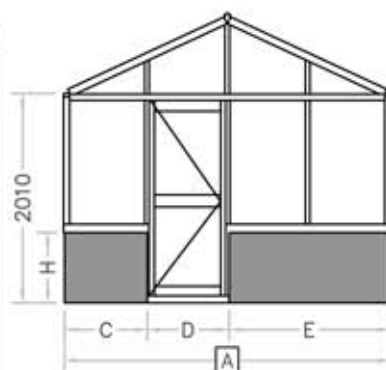
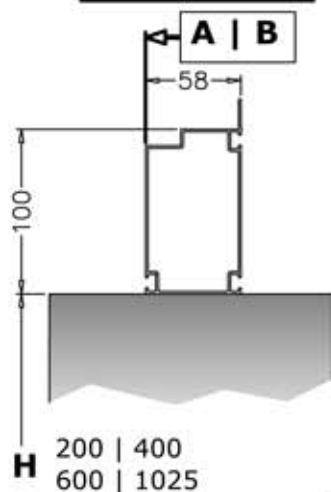


" HELIOS - SPECIAL"

Version 1



Version 2

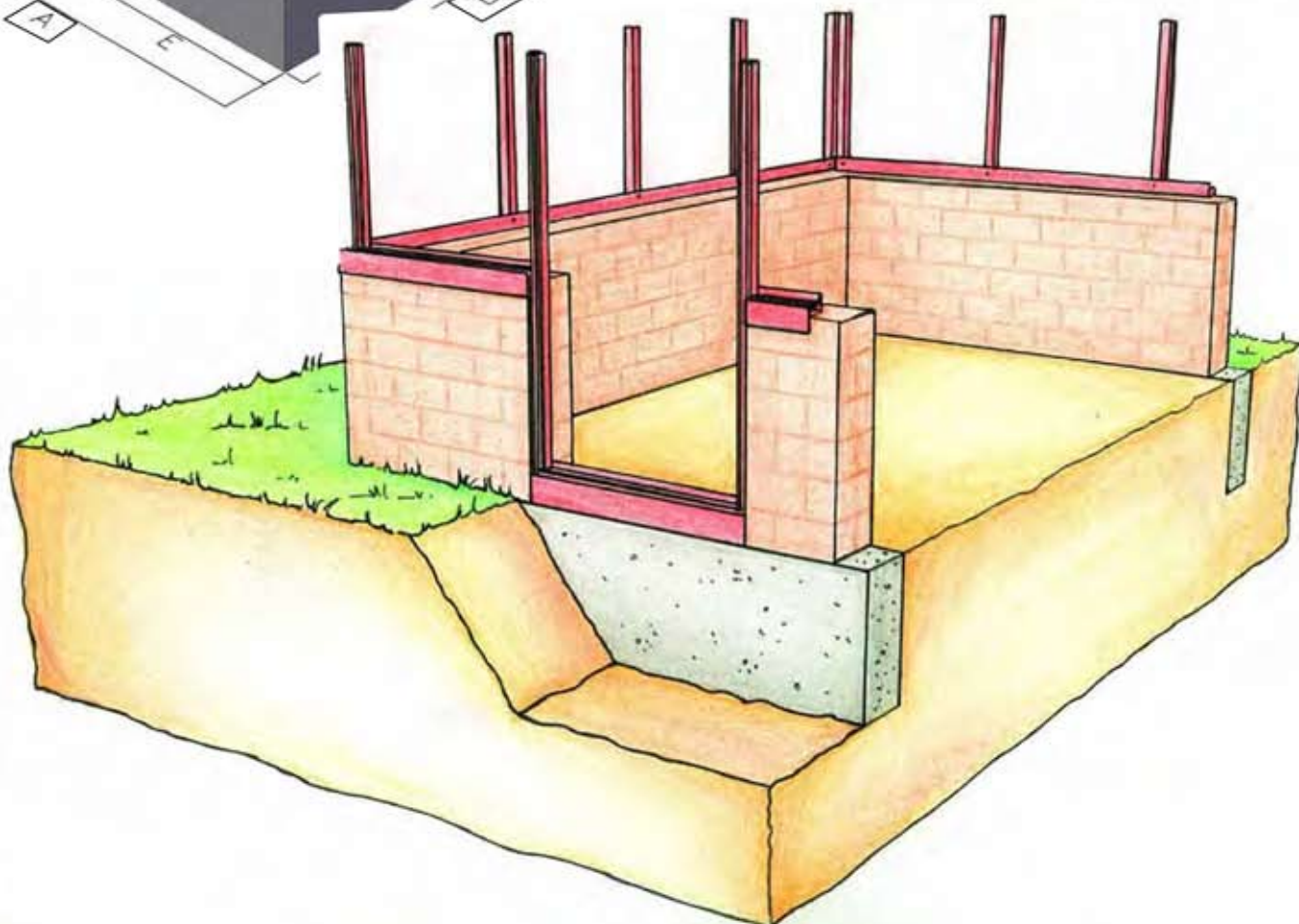
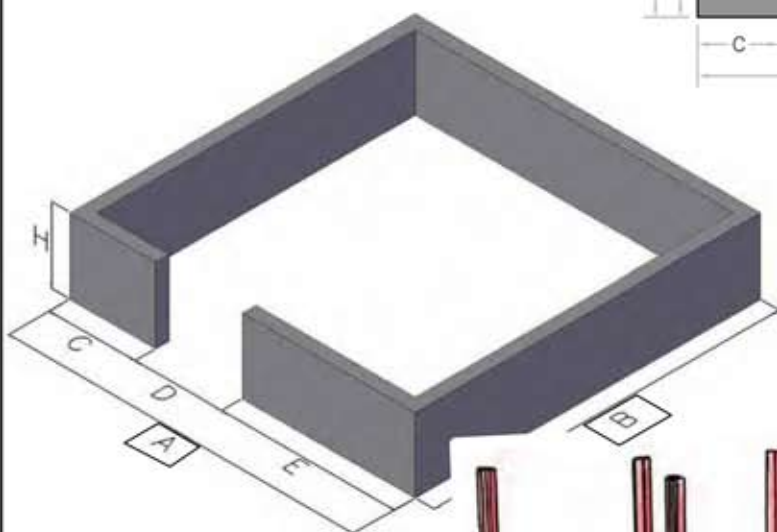


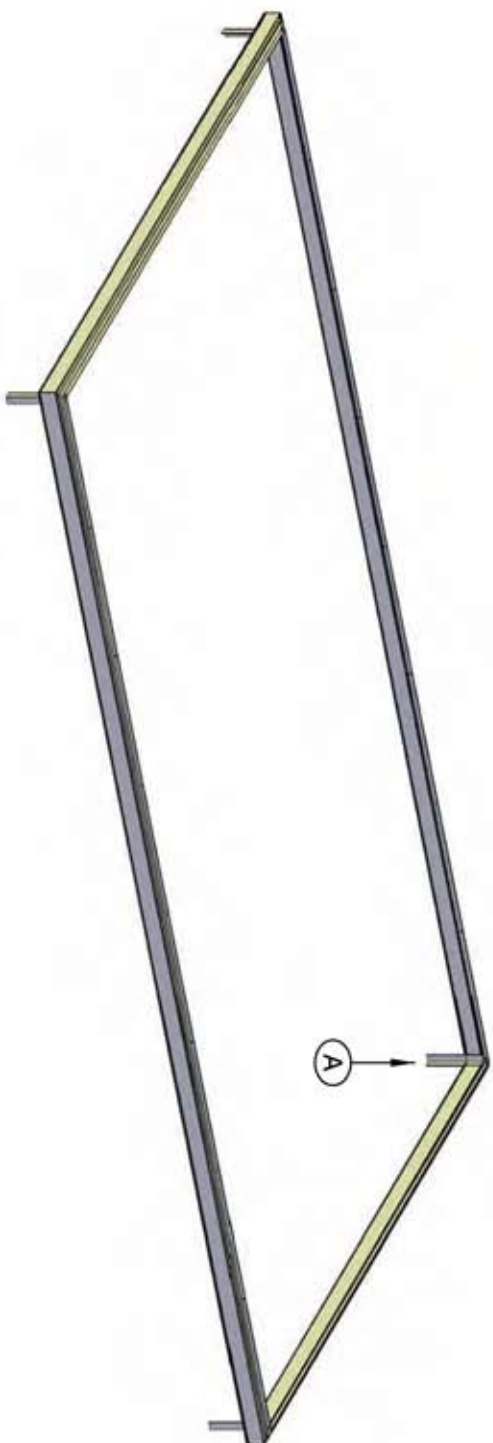
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B	= 2360	3100	3820
	4580	5318	6060
C	= 794	1533	2273
D	= 774		
E	= 794	1533	2273

!!! **A** = **C** + **D** + **E** !!!

A	= 2360	3100	3820
B	= 2360	3100	3820
	4580	5318	6060
C	= 794	1533	2273
D	= 1512		
E	= 794	1533	2273

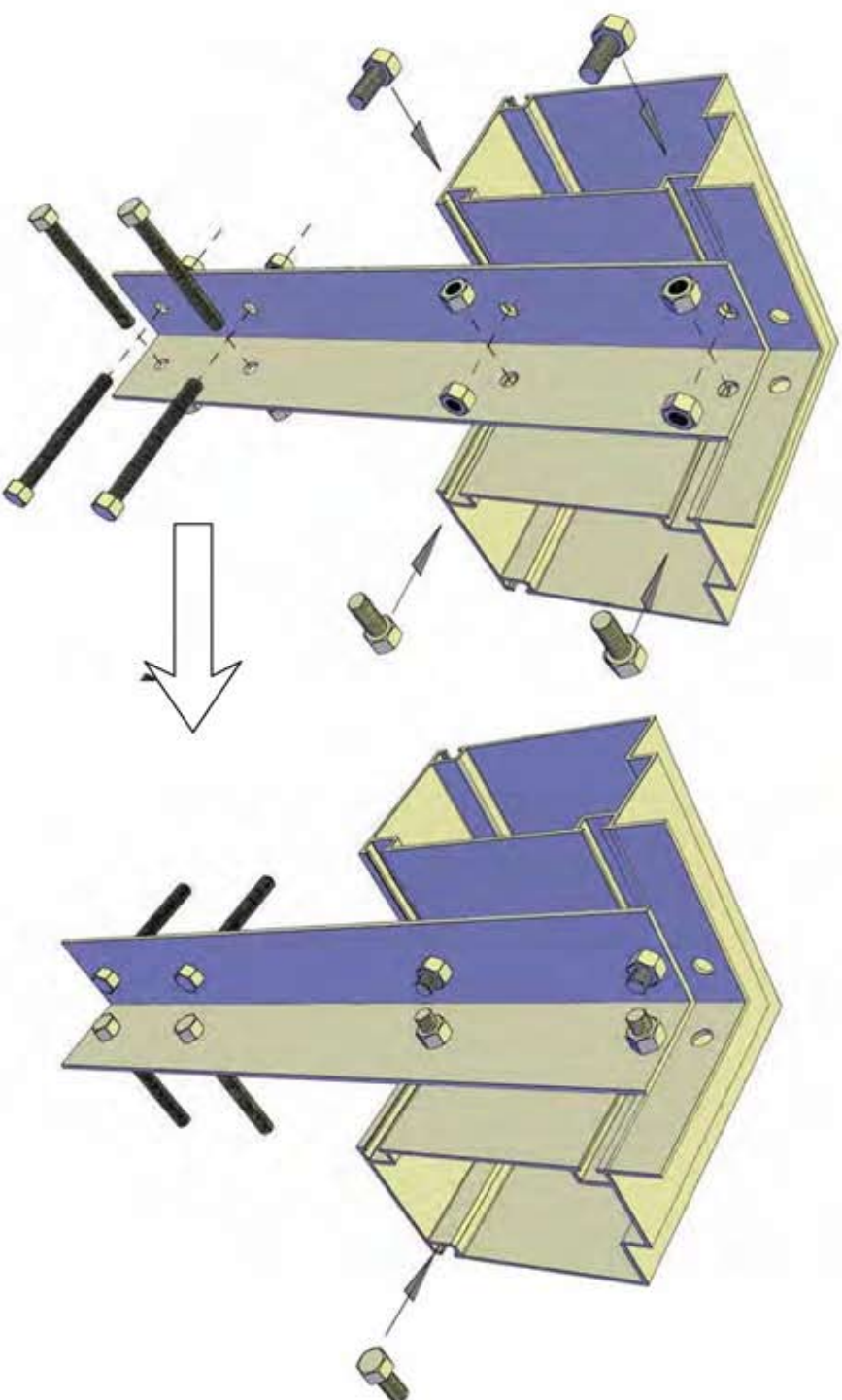
!!! **A** = **C** + **D** + **E** !!!





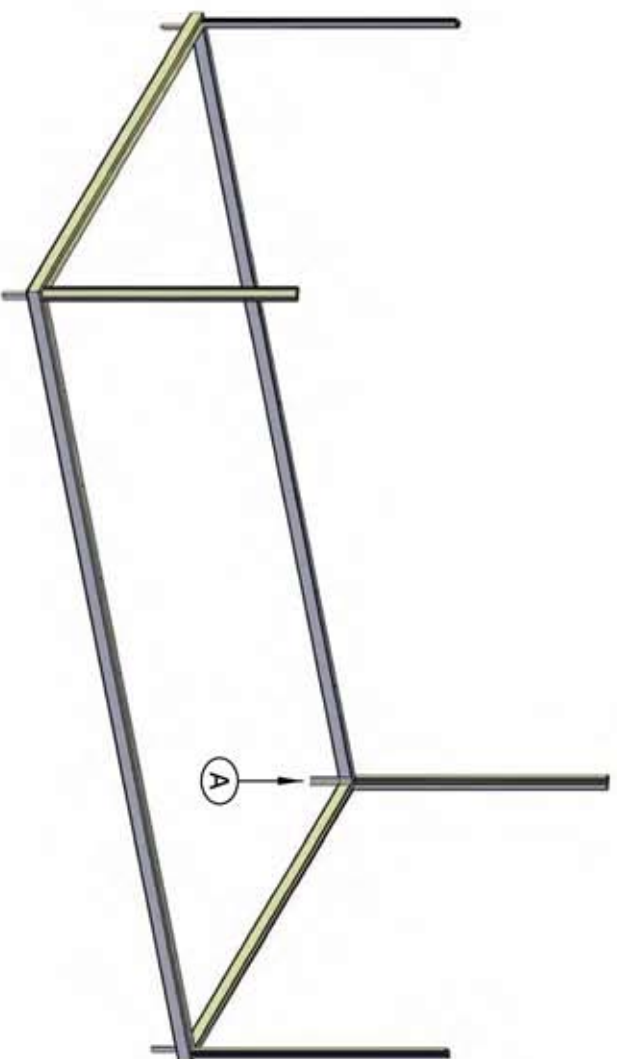
Item	pc.	H46
 PRO210	4 pc.	300 mm
 PR06120	2 pc.	3.836mm
 PR06120	2 pc.	6.050mm
 M6x15	16pc+3pc	
 M6x60	16pc	

A

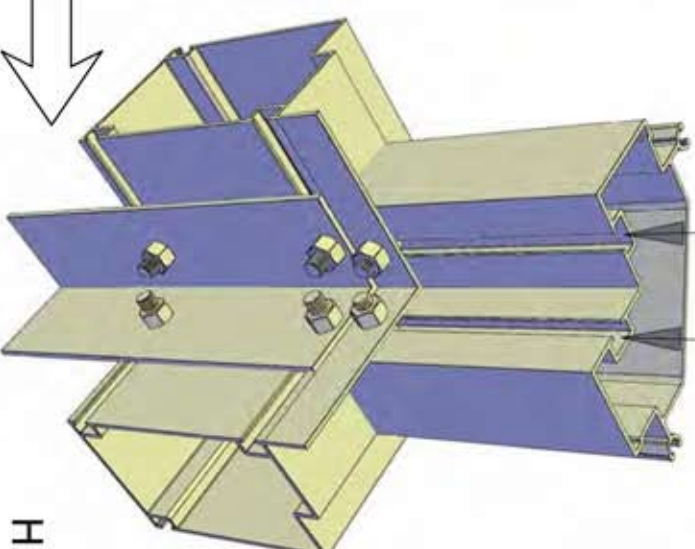
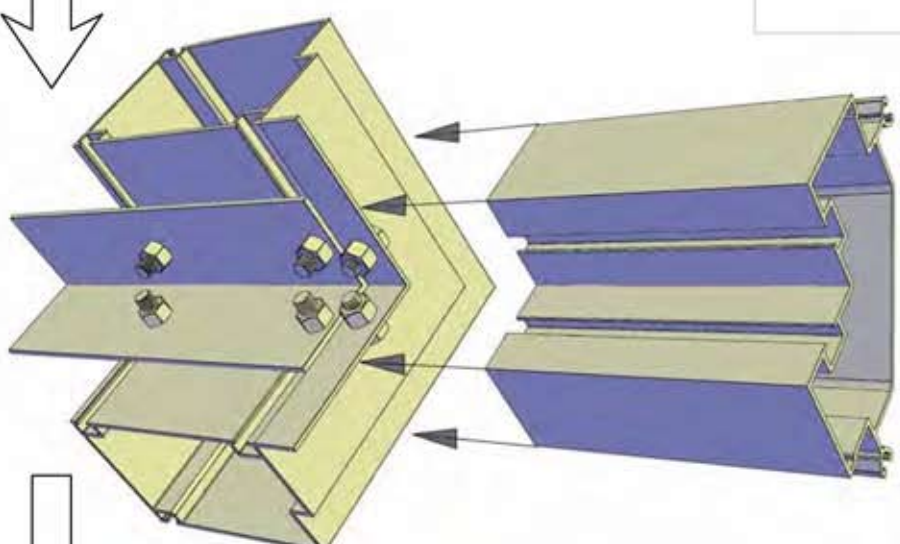
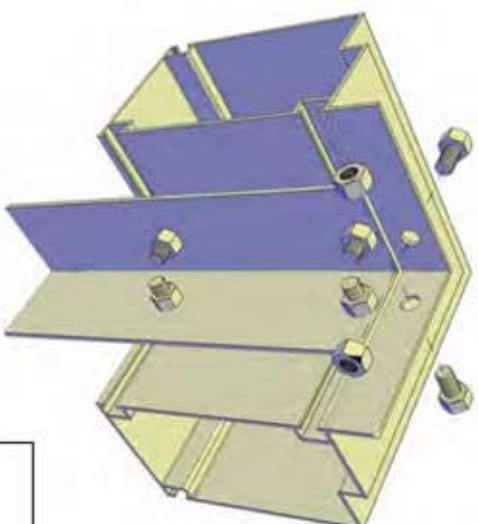


 = S1 -->  3x

Item	pc.	H46
 PR06578	4 pc.	1.830 mm (1.630 mm)
 M6x15	8 pc (+2 pc) (+2 pc)	



A



H2



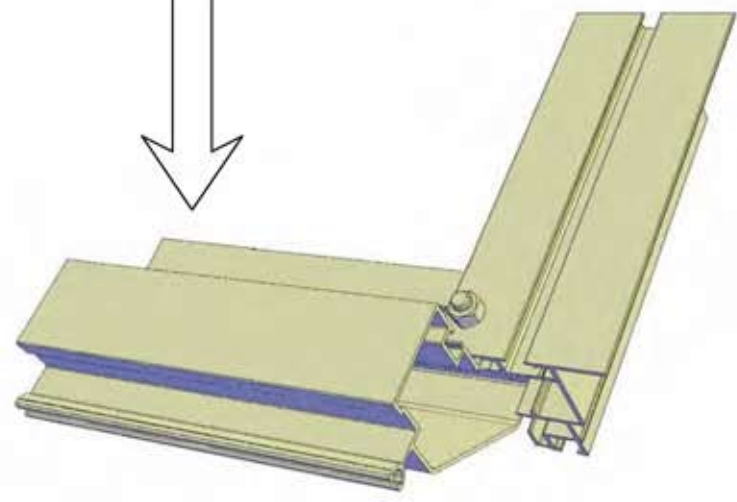
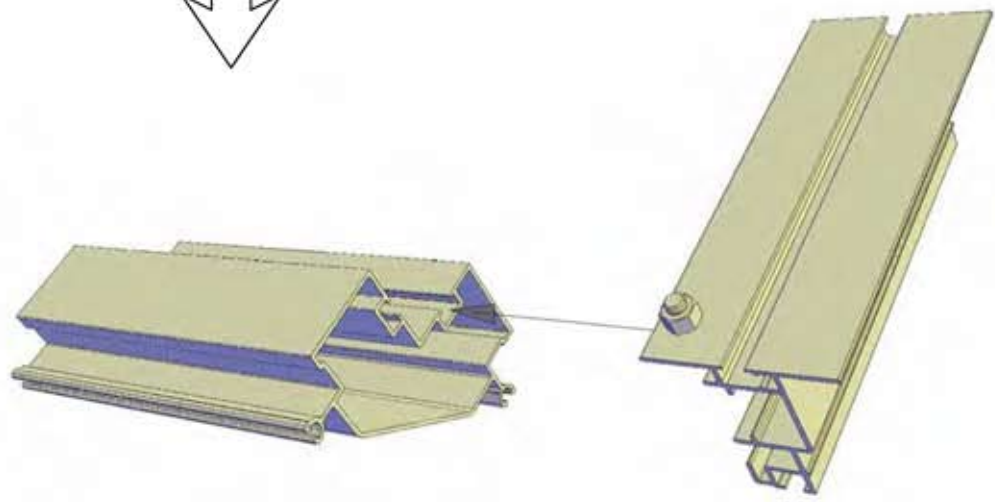
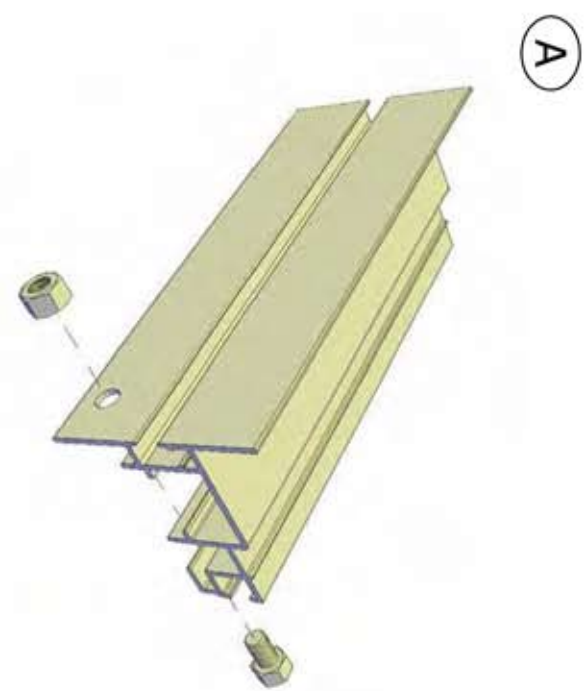
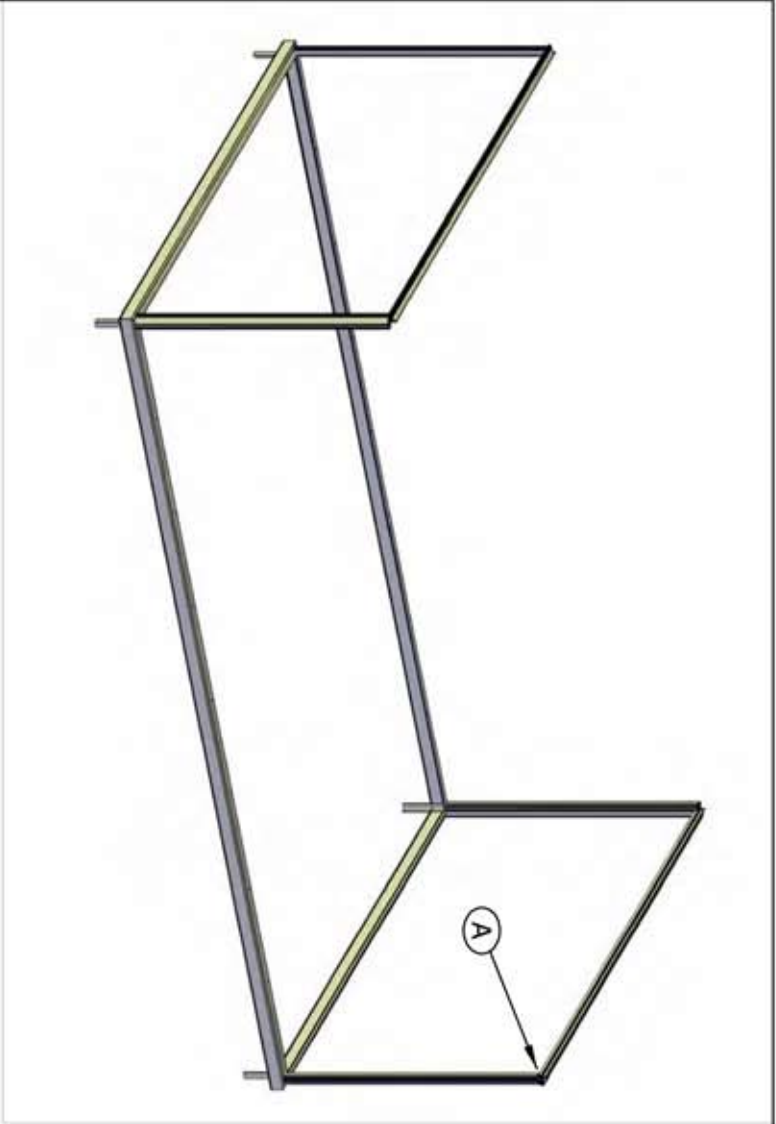
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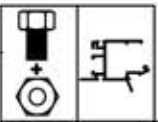


=SC1--> 1x

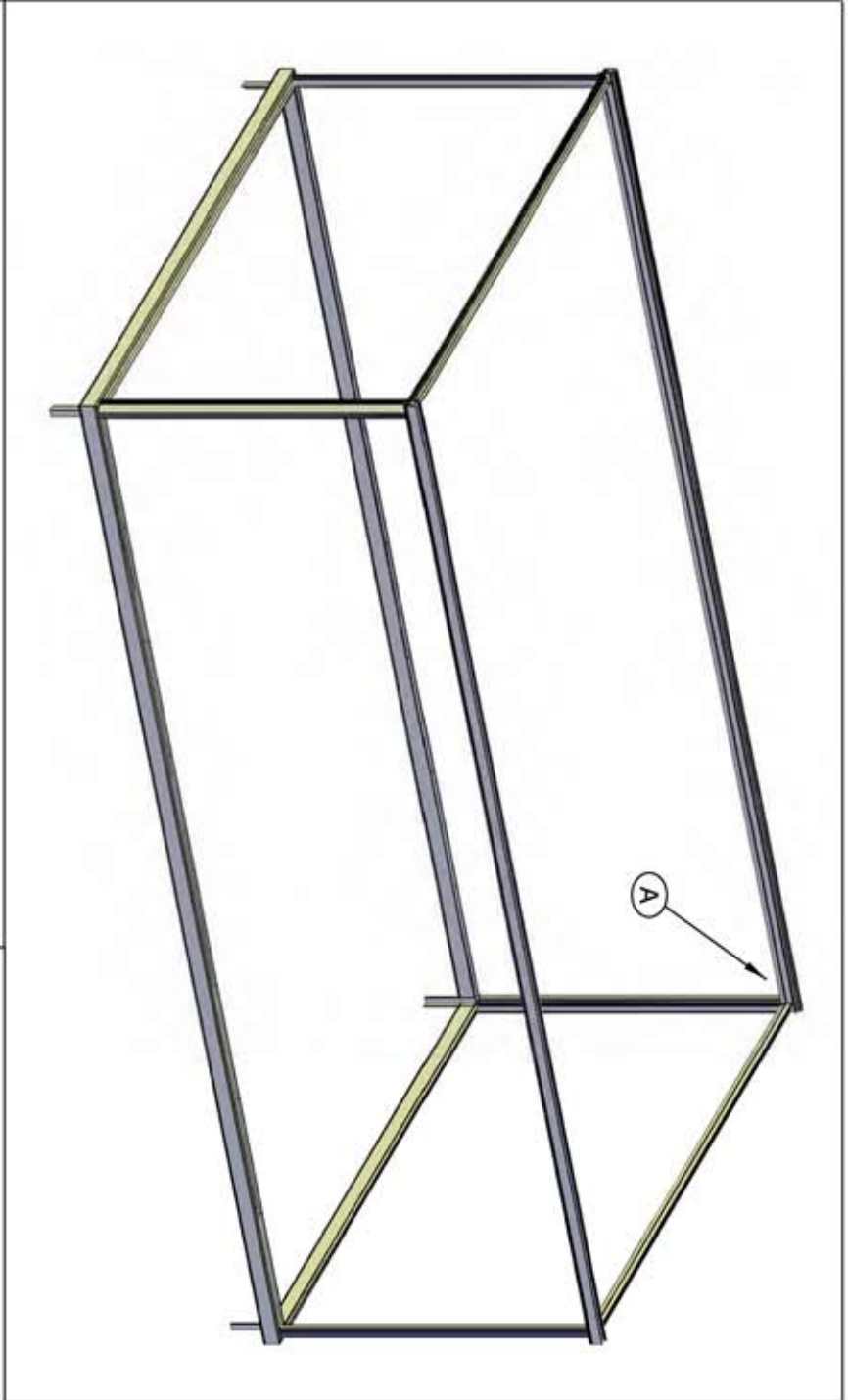
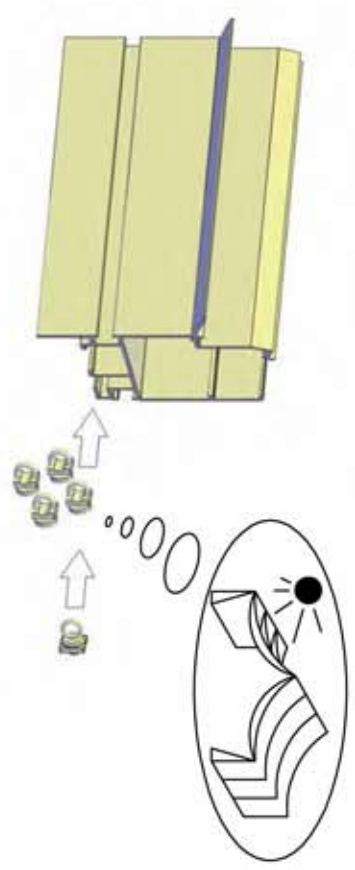


Item	pc.	H46
	2 pc.	3.720mm
	4 pc.	

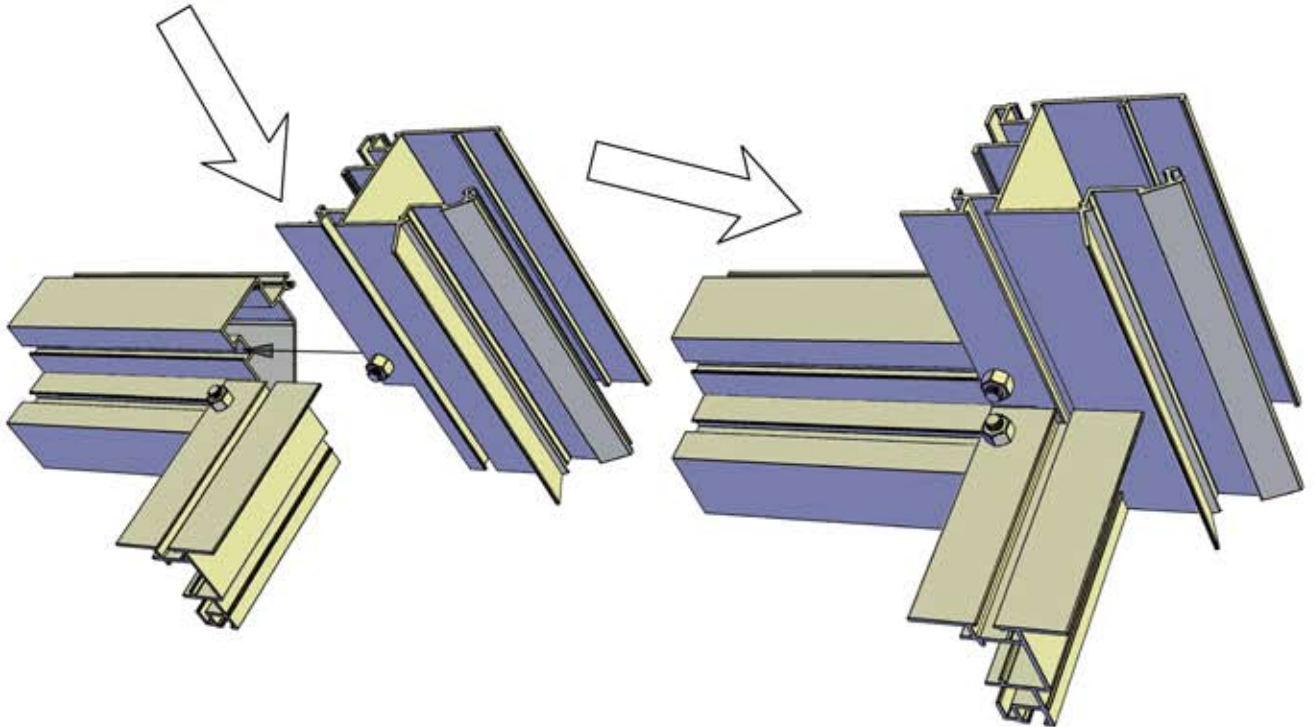
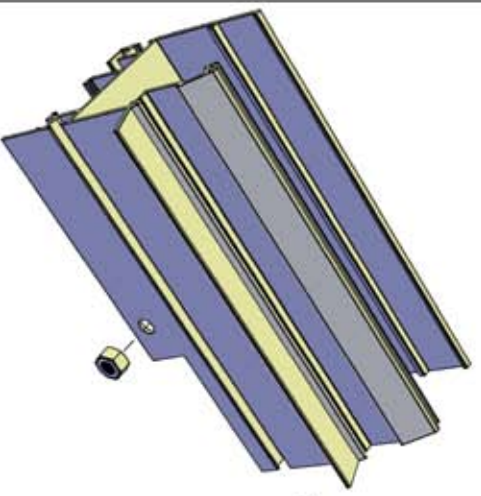


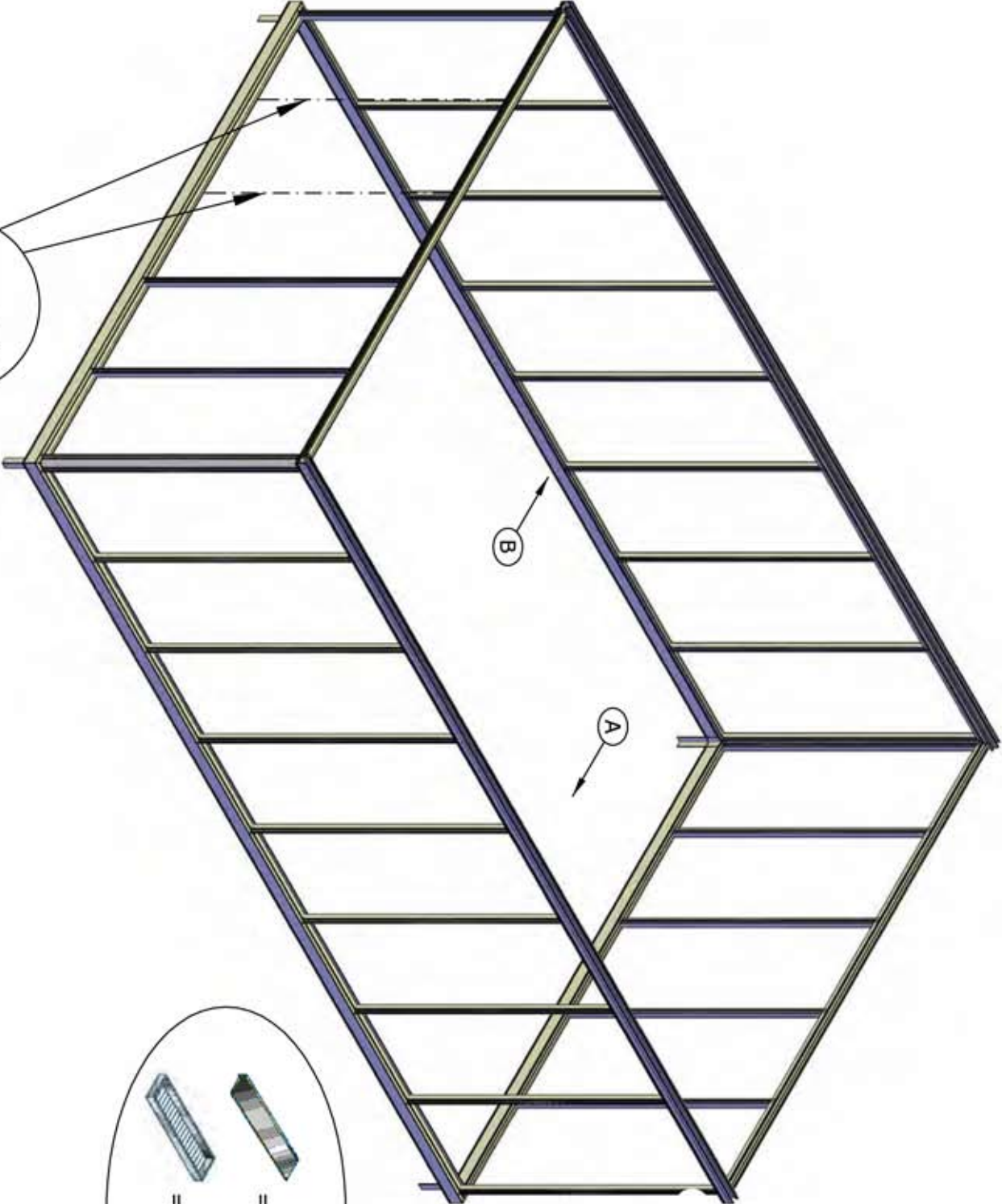


Item	pc.	H46
PRO20227	2 pc.	6.050mm
M6x15	4 pc.	

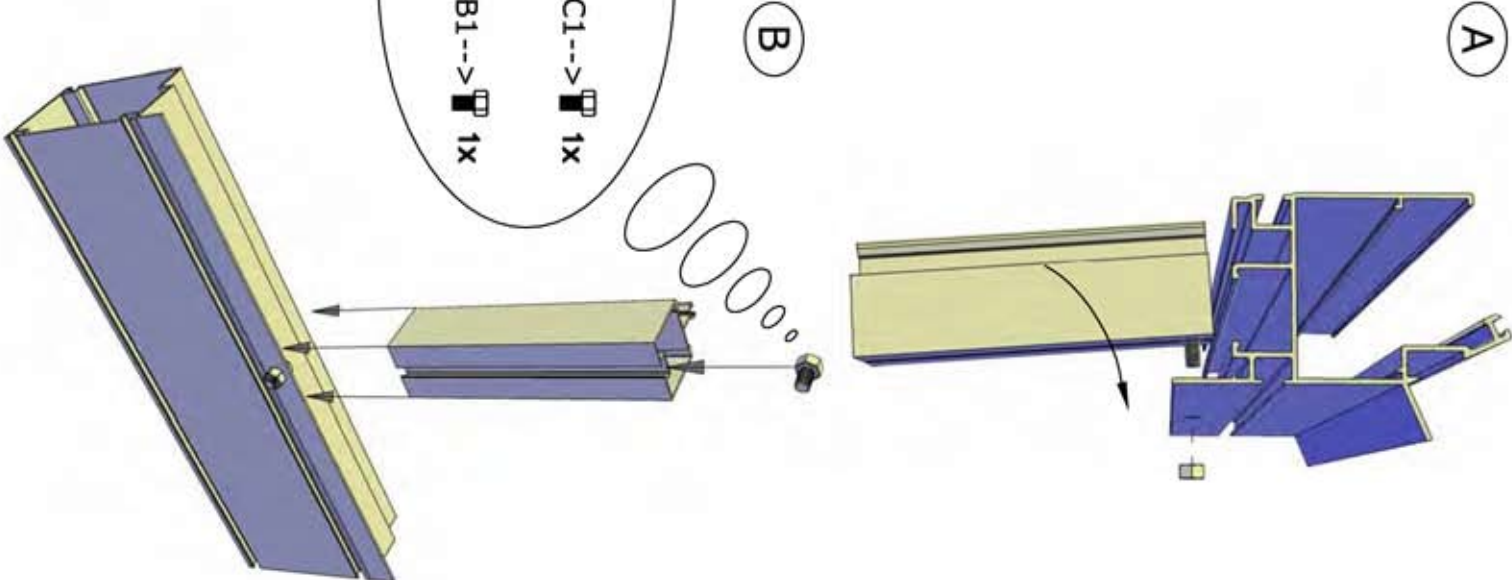
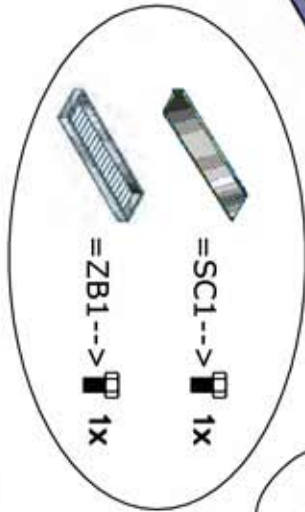


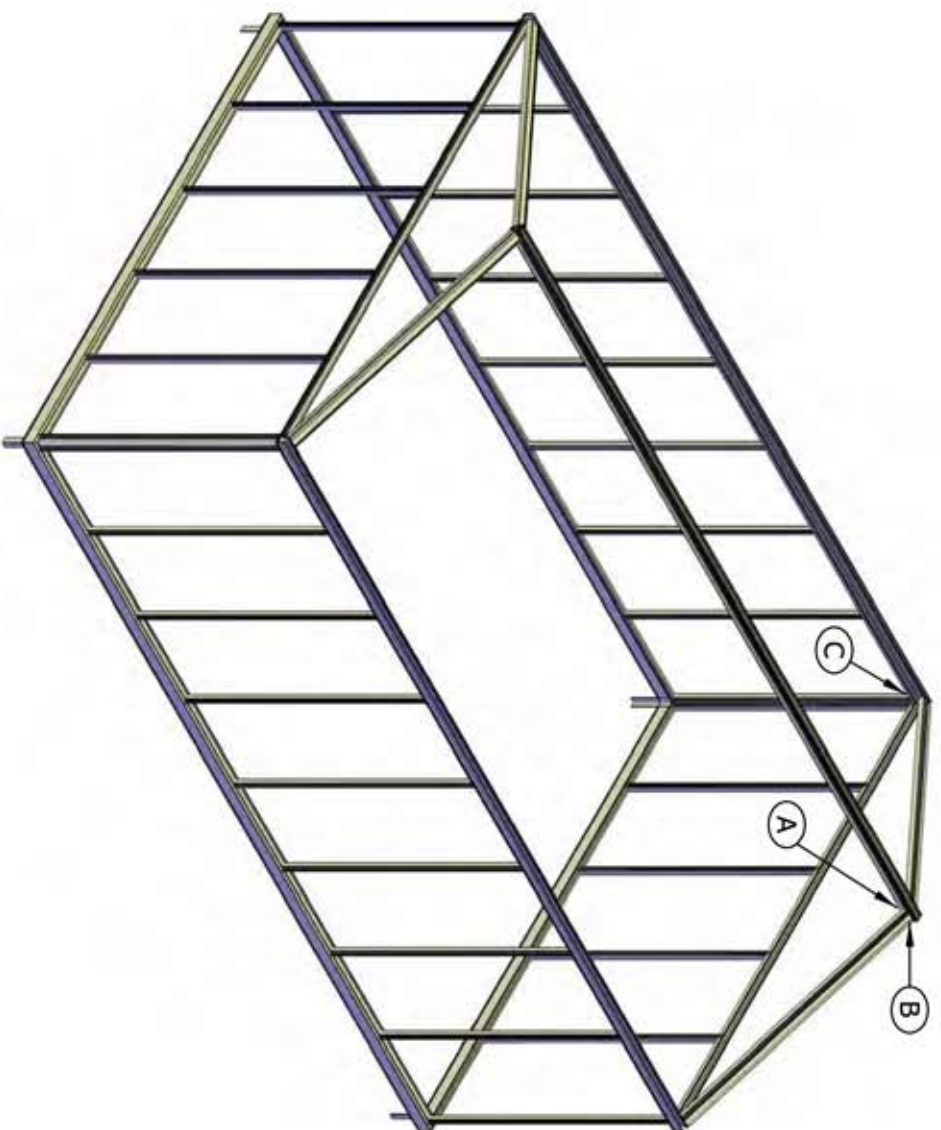
A



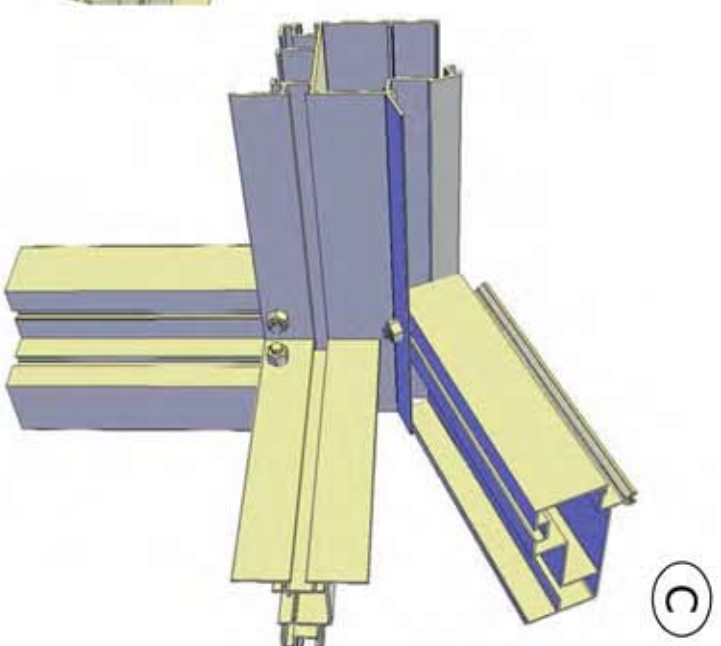
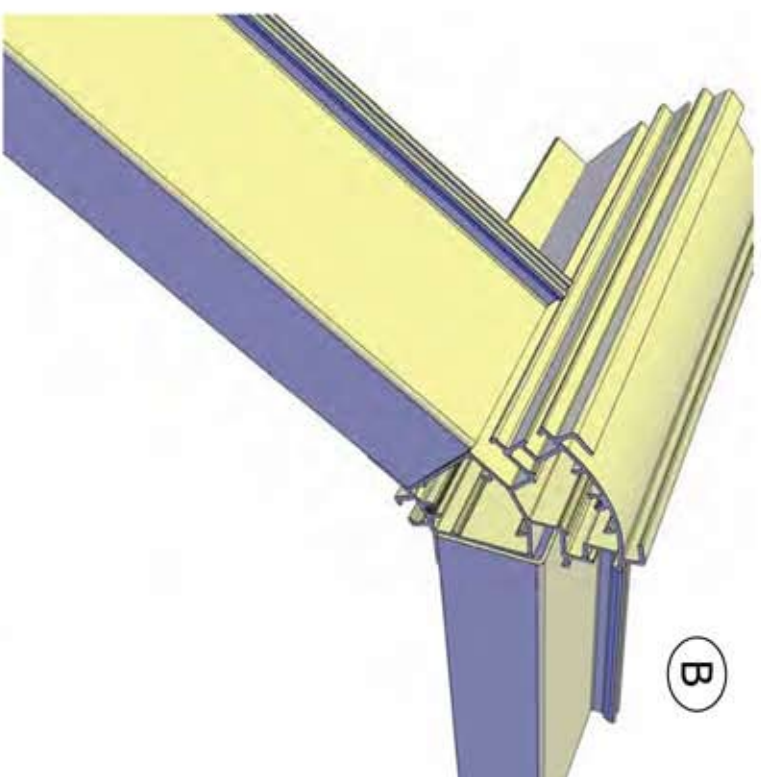
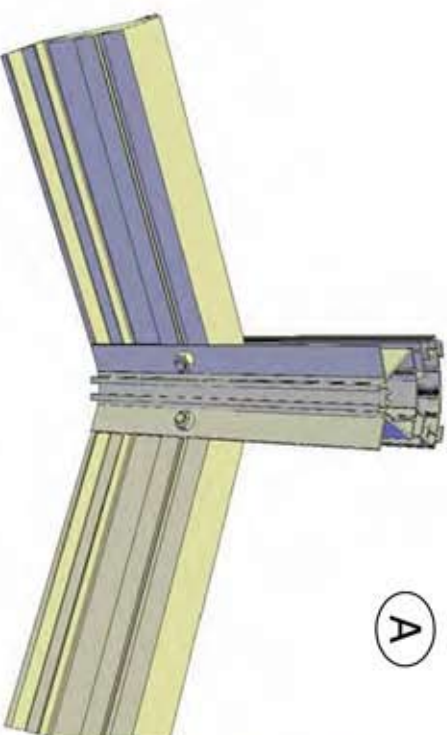


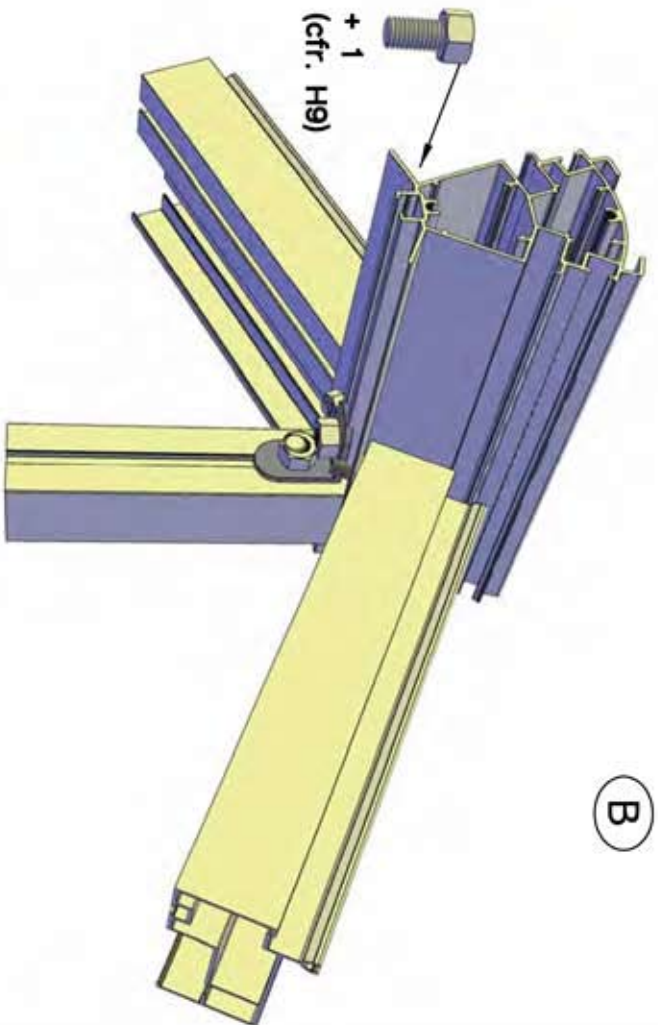
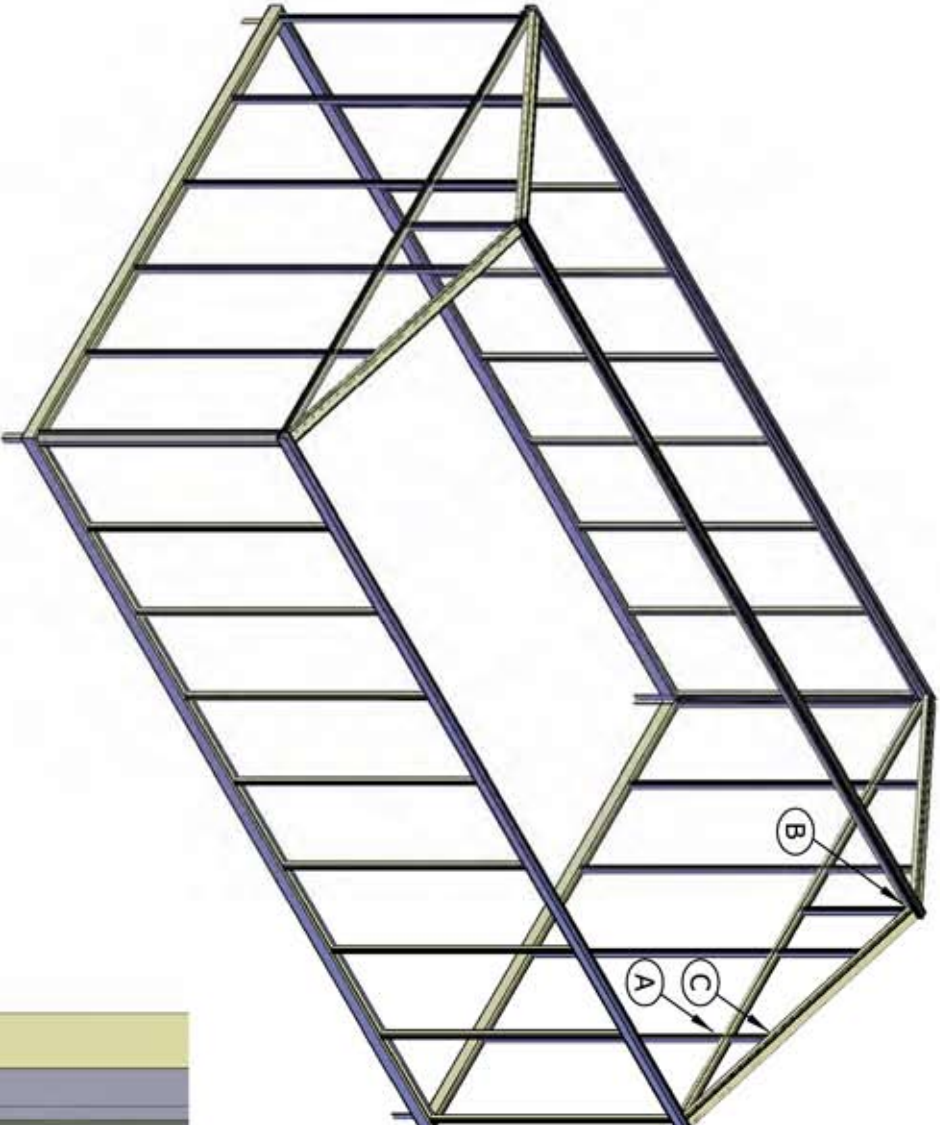
Item			
PRO1456	1.830 mm (1.630 mm)	H46	22 pc.
M6x15			44 pc.



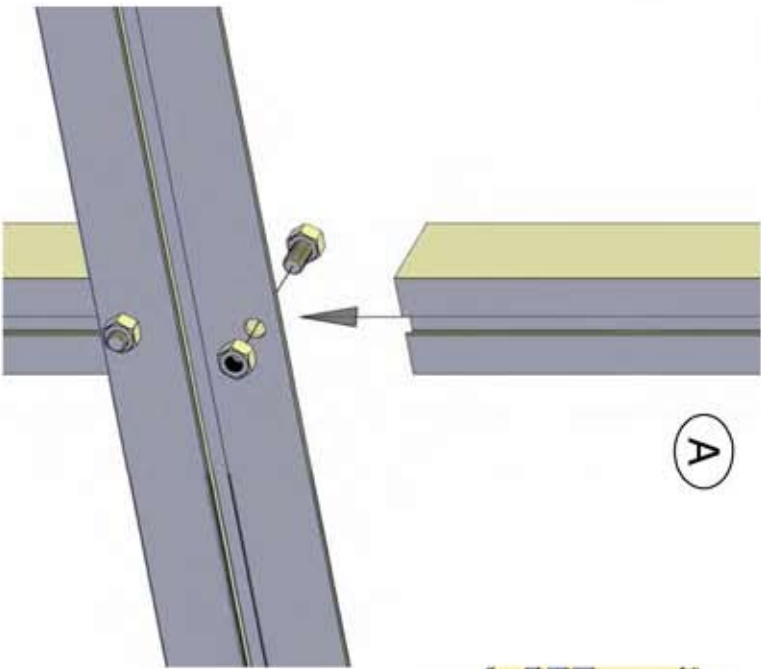


Item	pc.	H46
	PR06918	4 pc. 1.950 mm
	PR06760	1 pc. 6.050 mm
	M6x15	8 pc.

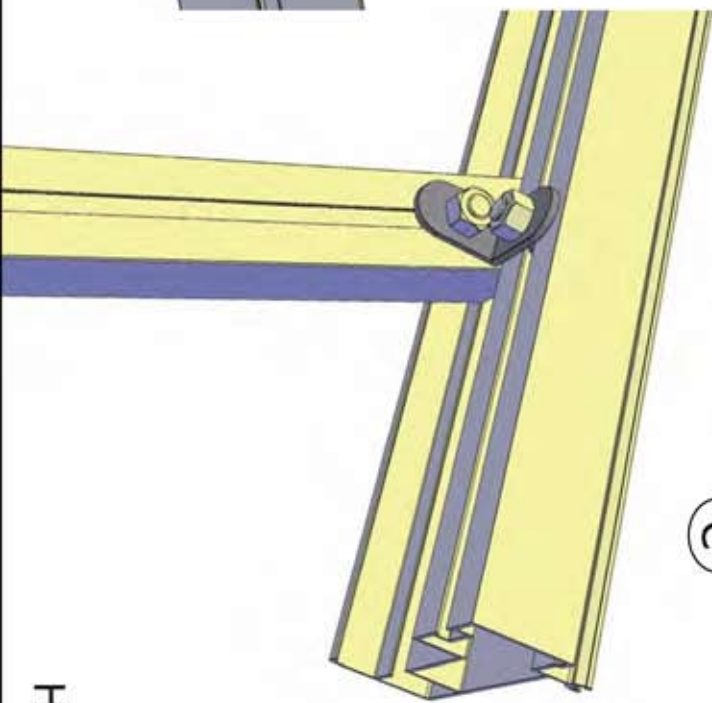




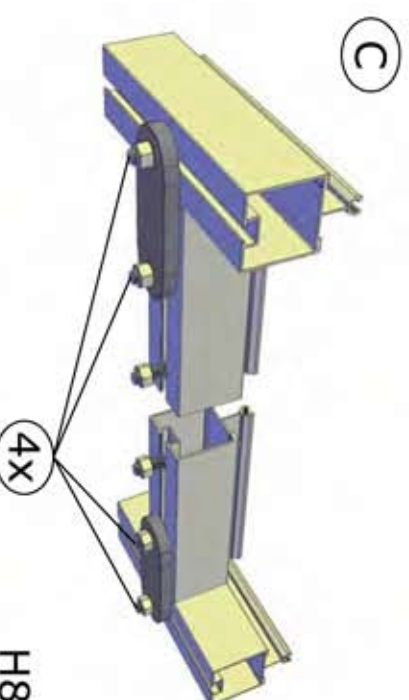
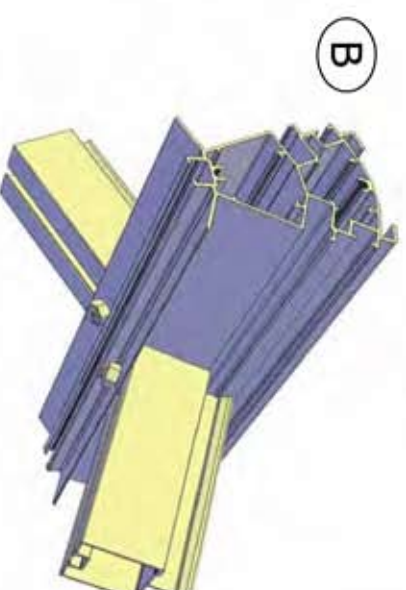
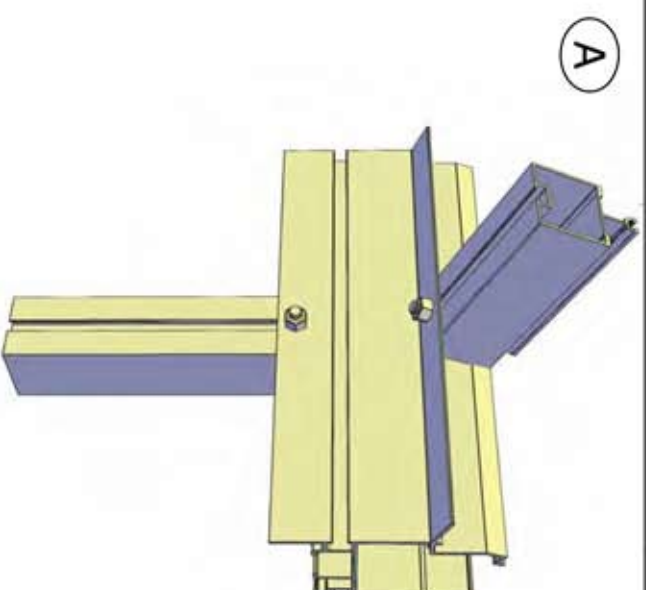
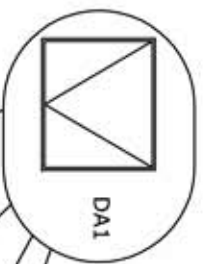
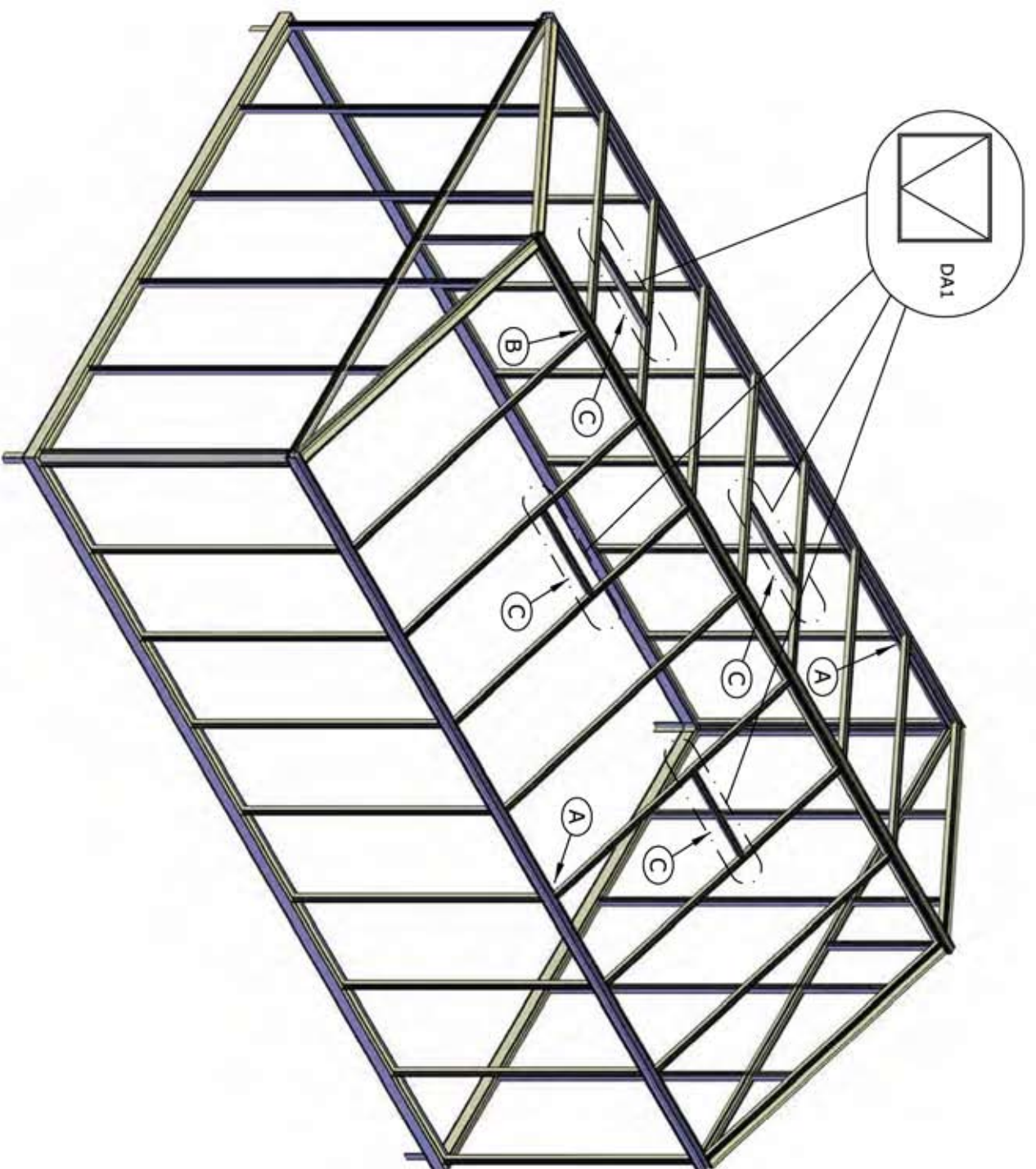
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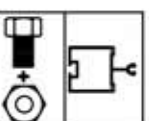
C



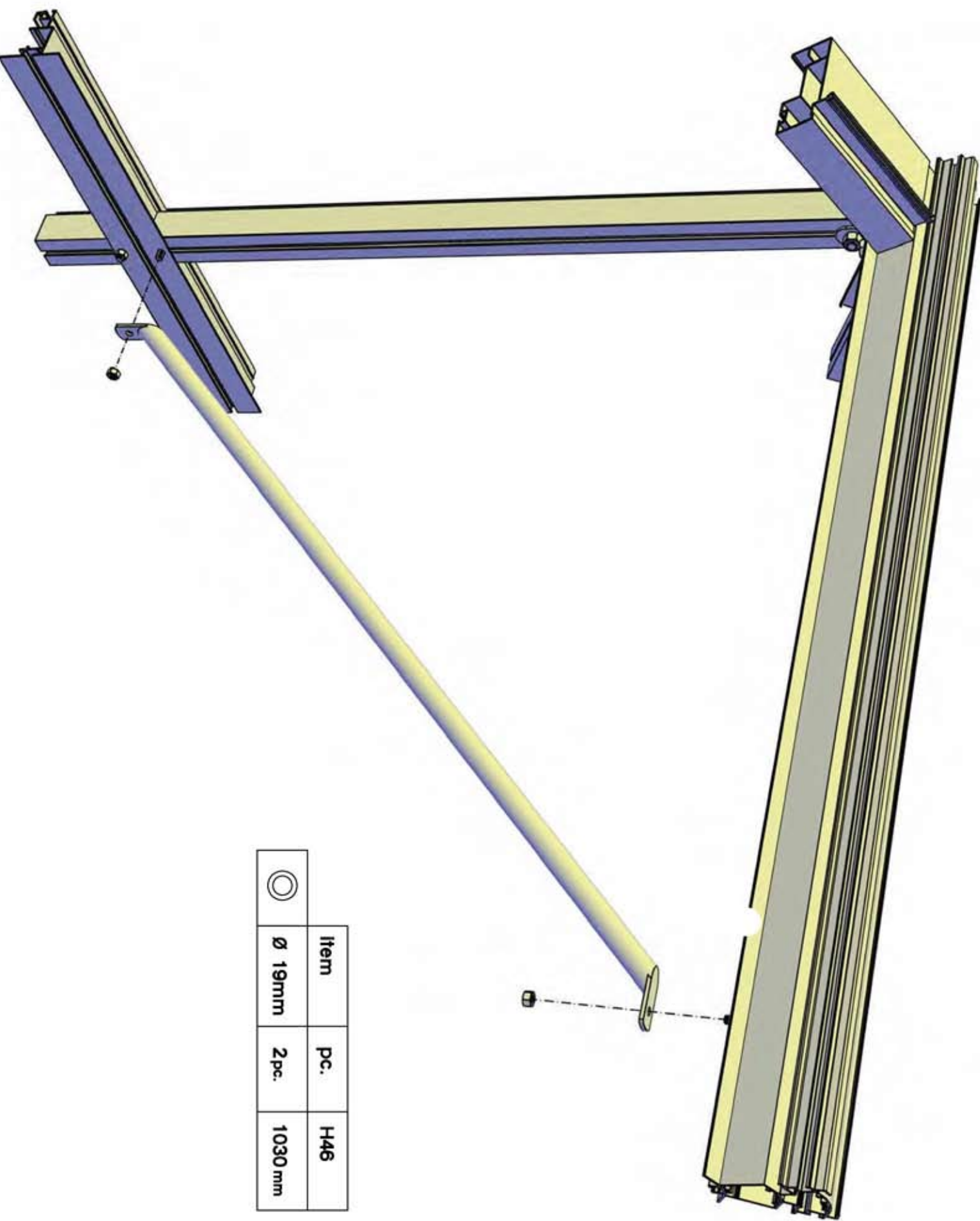
Item	pc.	3836
 PRO1456	2	741
 PRO1456	2L-2R	634
 PRO1456	2L-2R	345
 M6x15		32 pc
 LG		10 pc



Item	H36
PRO1456	1.950mm 14 pc.
M6x15	28pc.

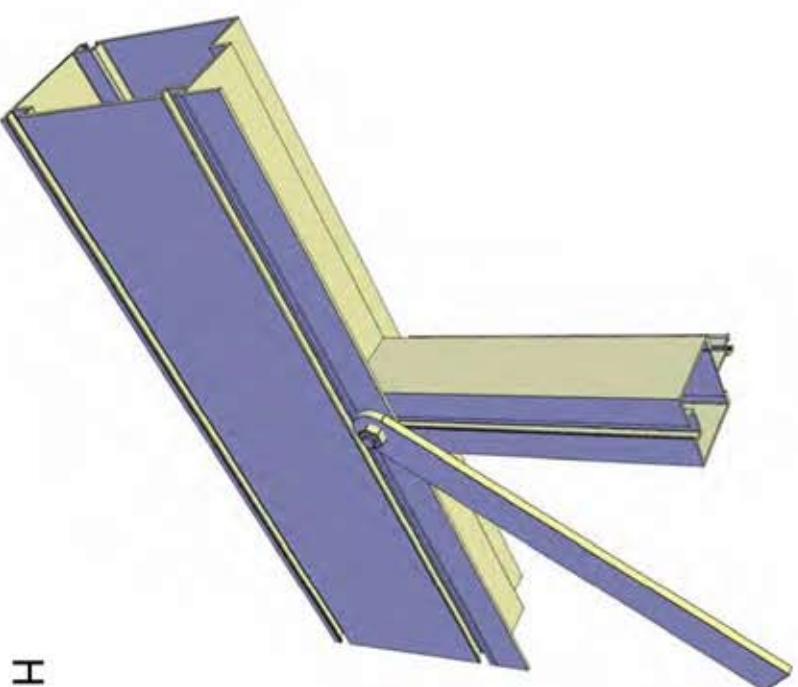
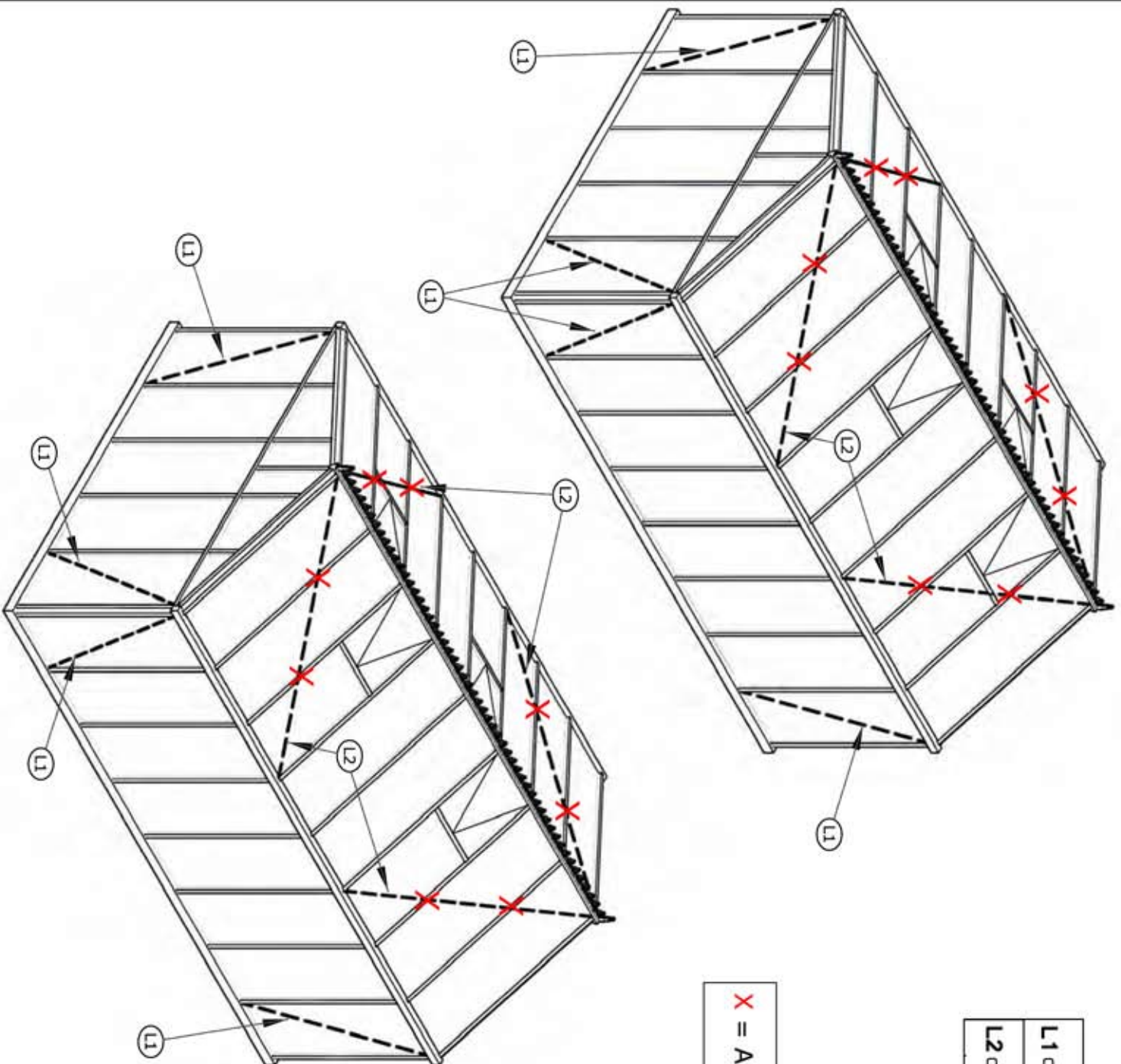
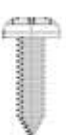


H8

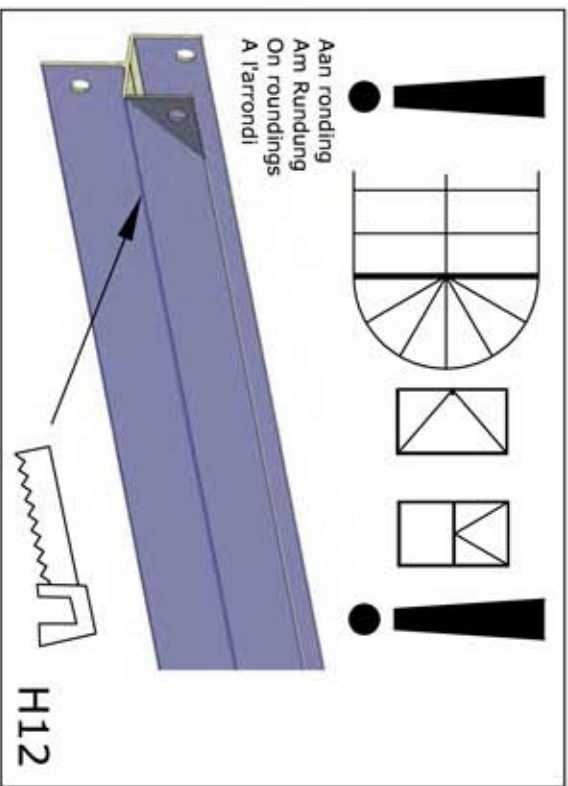
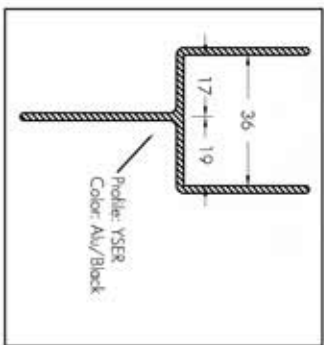
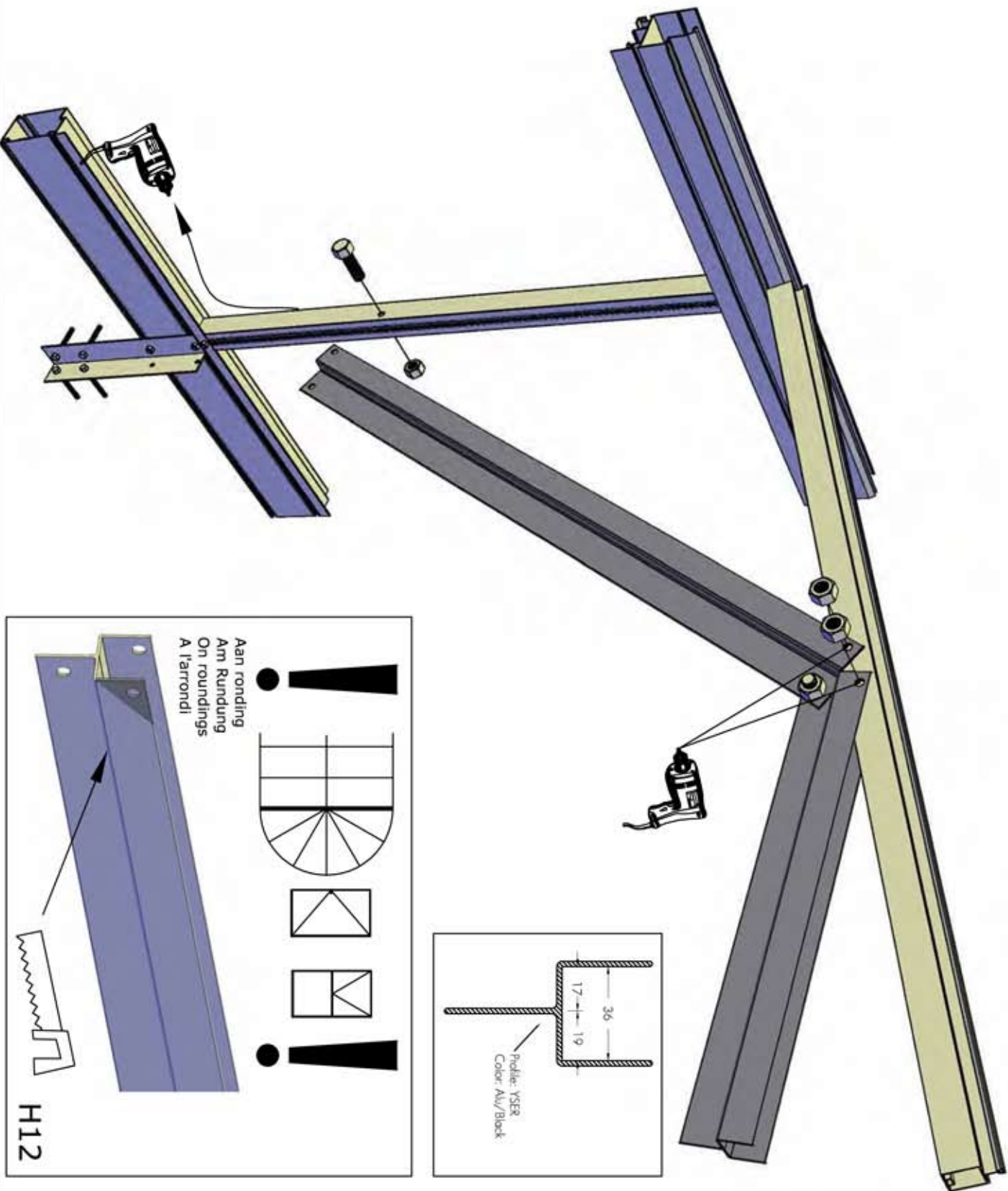
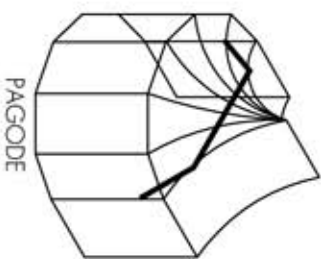
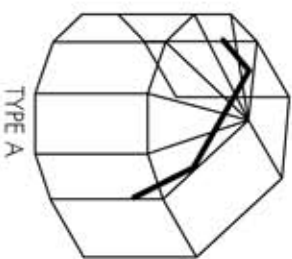
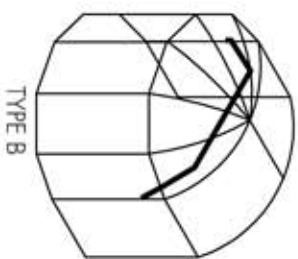
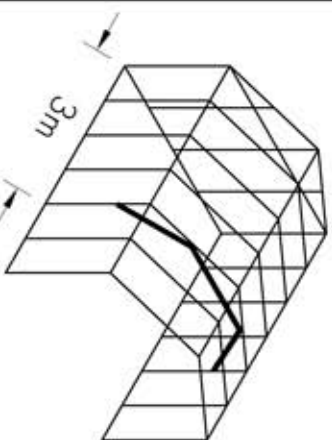


Item	pc.	H46
L1 	TRE	1.975 mm (1.795mm)
L2 	TRE	4pc. 2.980mm

X = ADD EXTRA SELF TAPPING SCREW

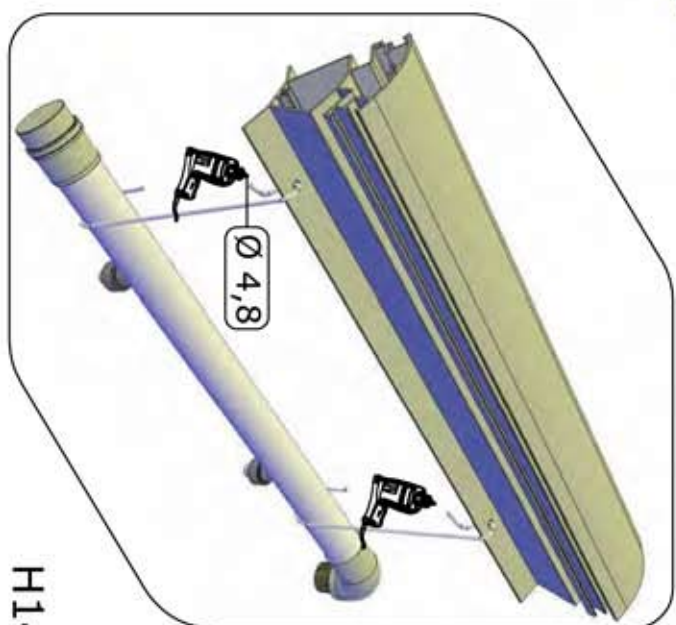
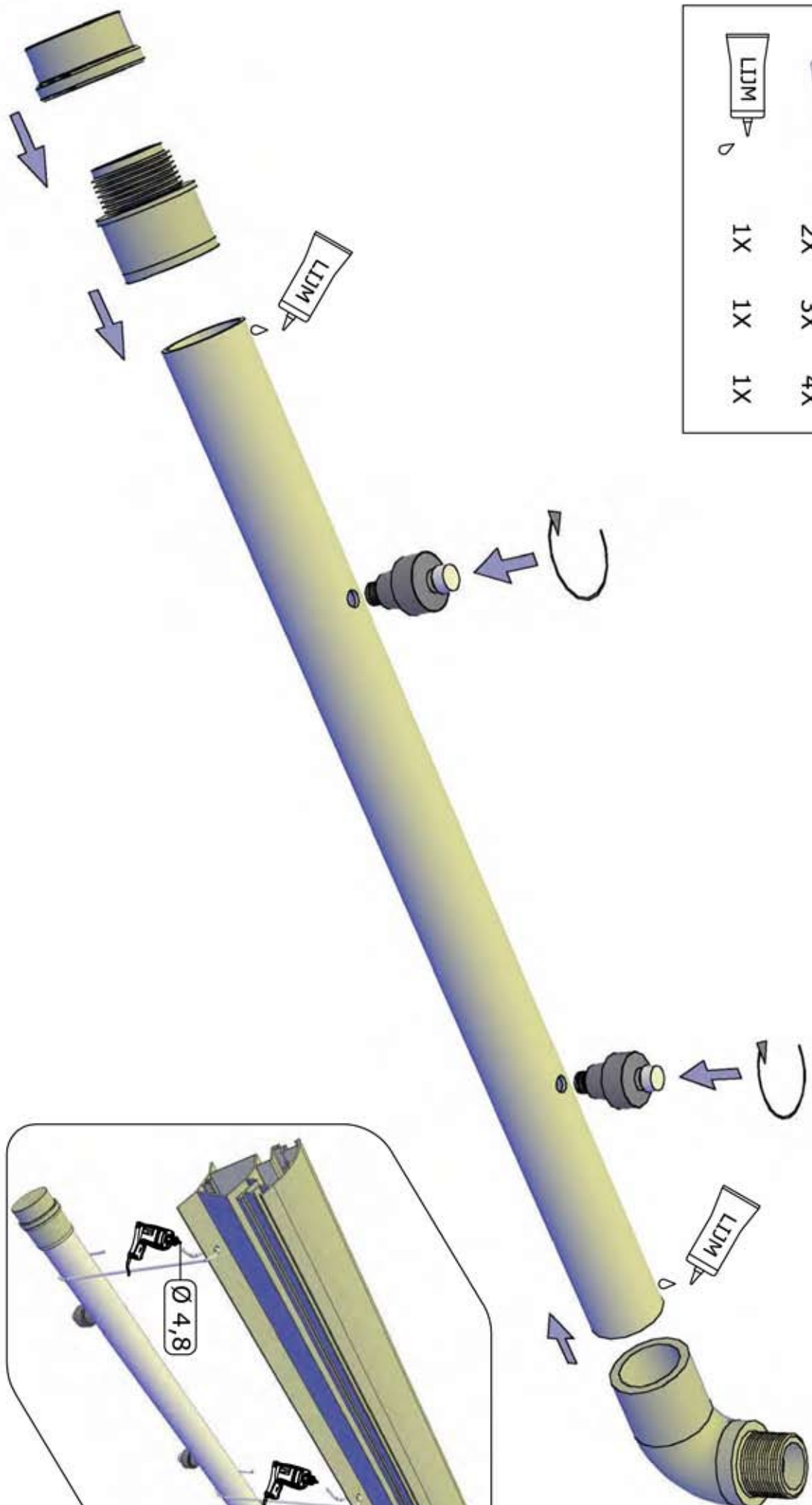


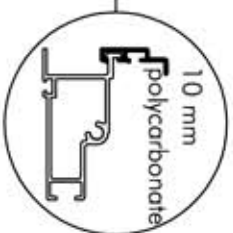
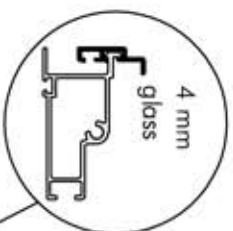
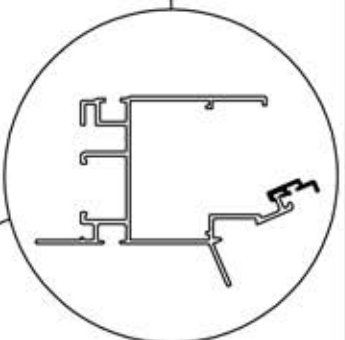
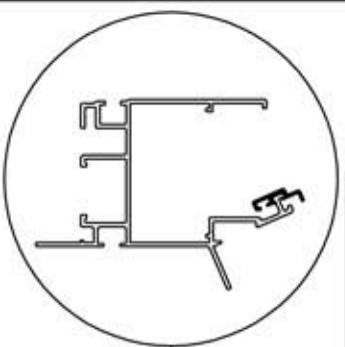
Helios>5m40 / Carrousel / Pagode / Orangerie



TYPE **310 458 610**

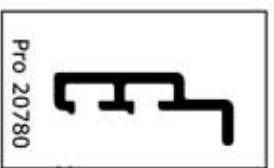
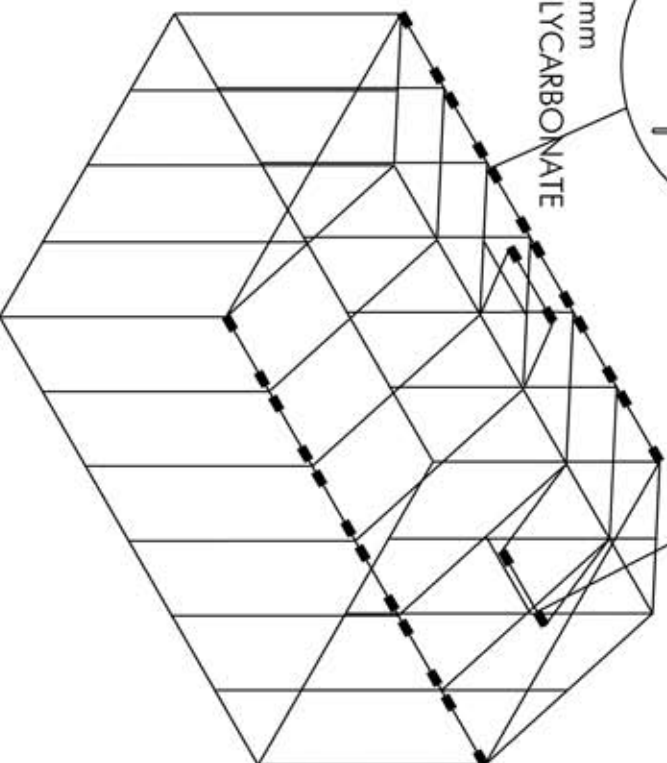
					
1X	2X	2300	1X	3X	4300
1X	3X	3300	1X	4X	4300
1X	4X		1X	5X	



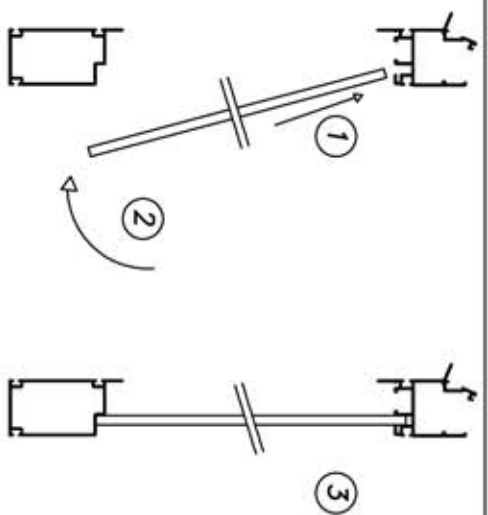


4 mm
GLASS

10 mm
POLYCARBONATE



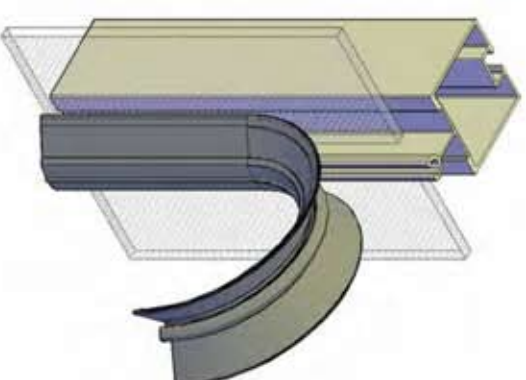
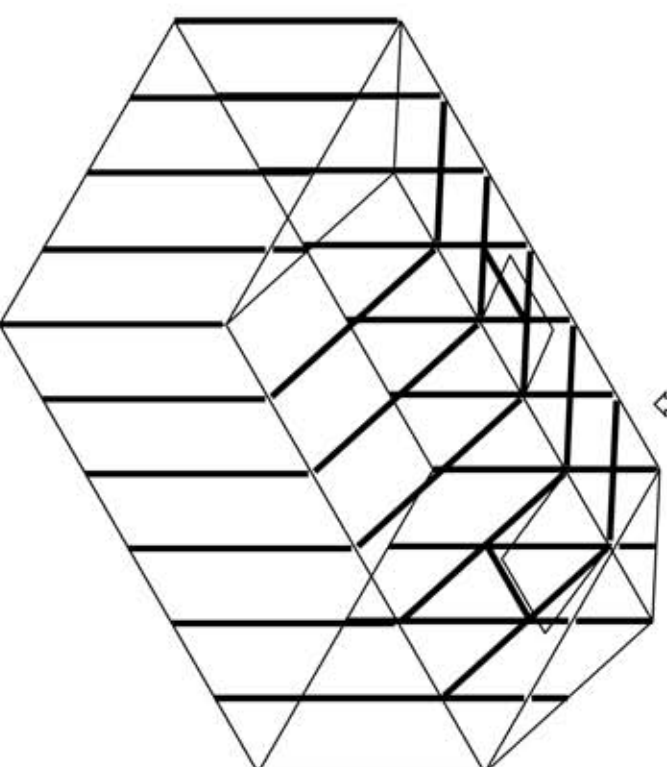
Pro 20780

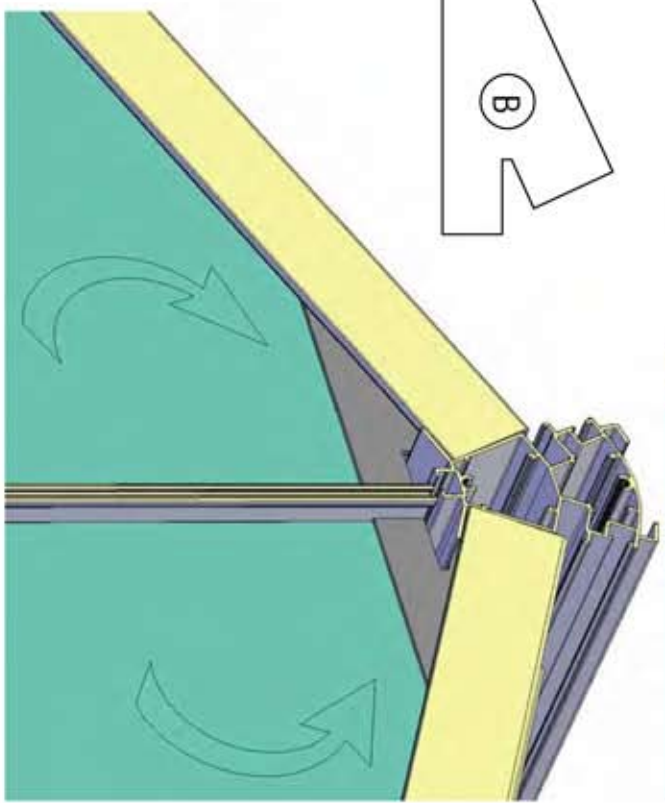
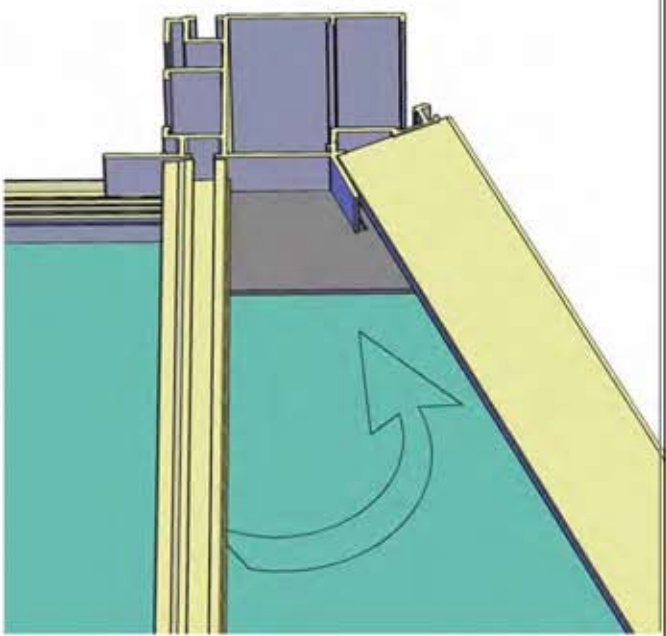
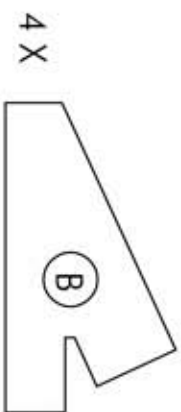
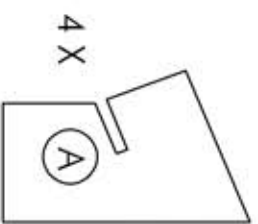
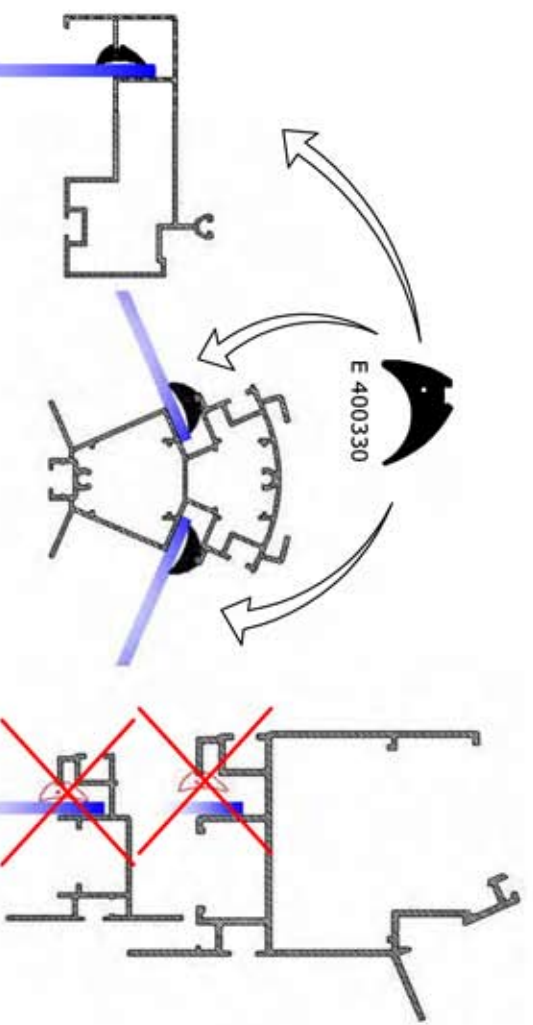
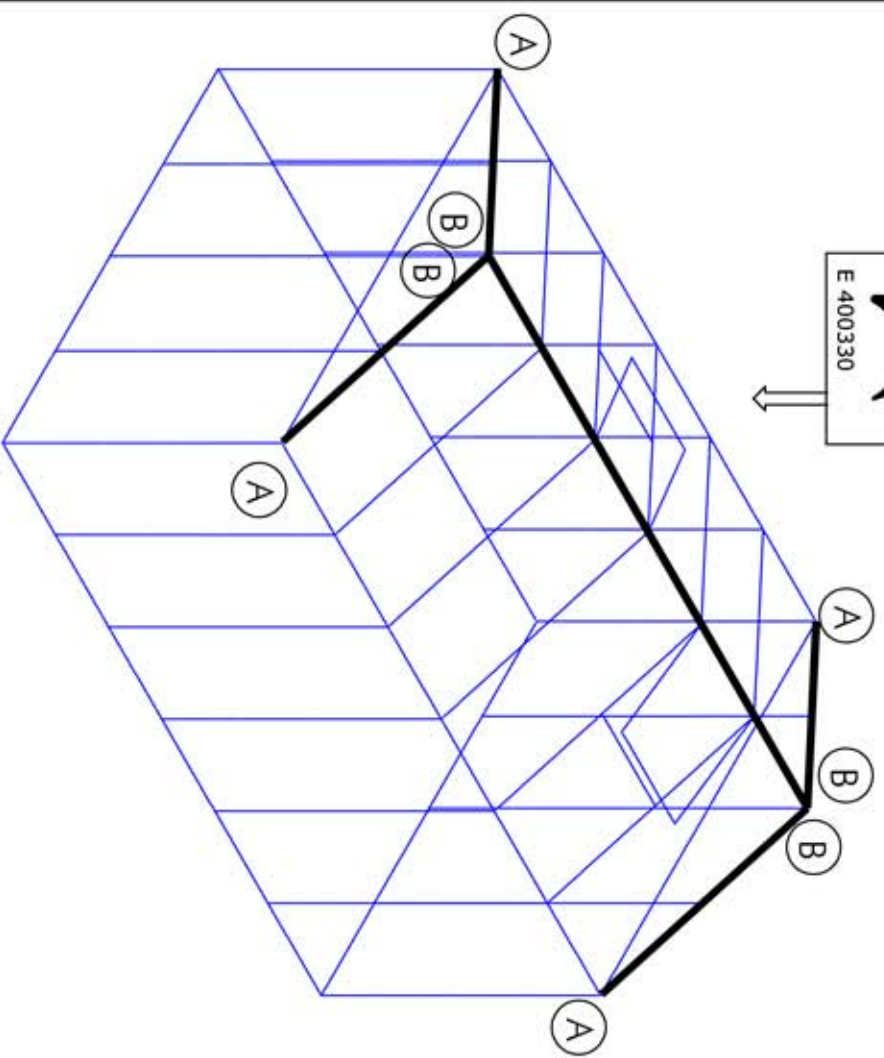
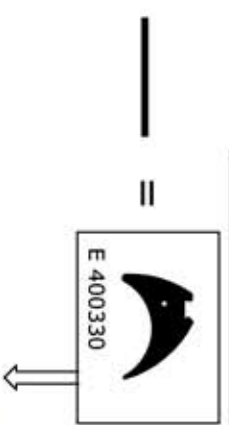


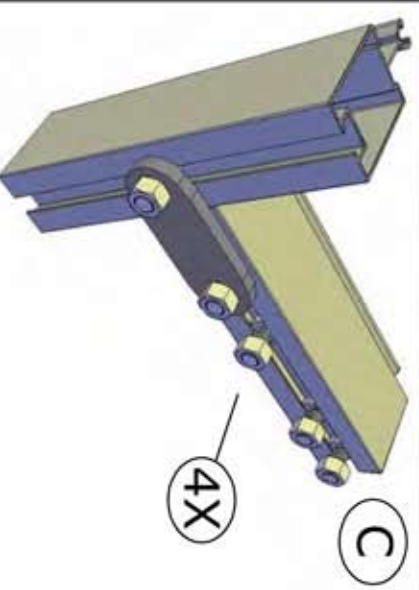
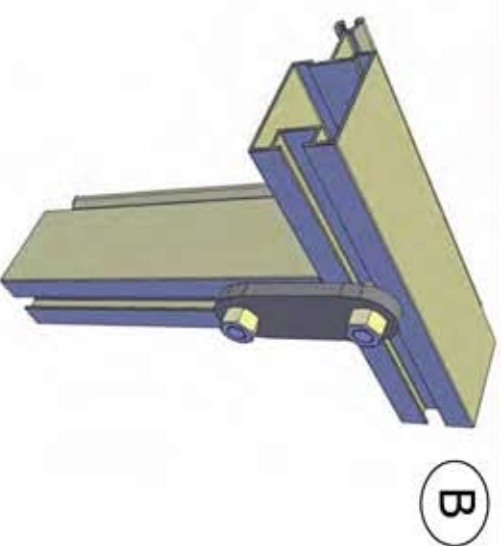
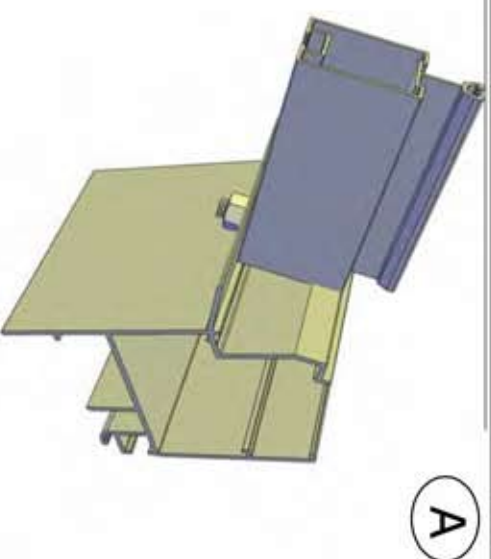
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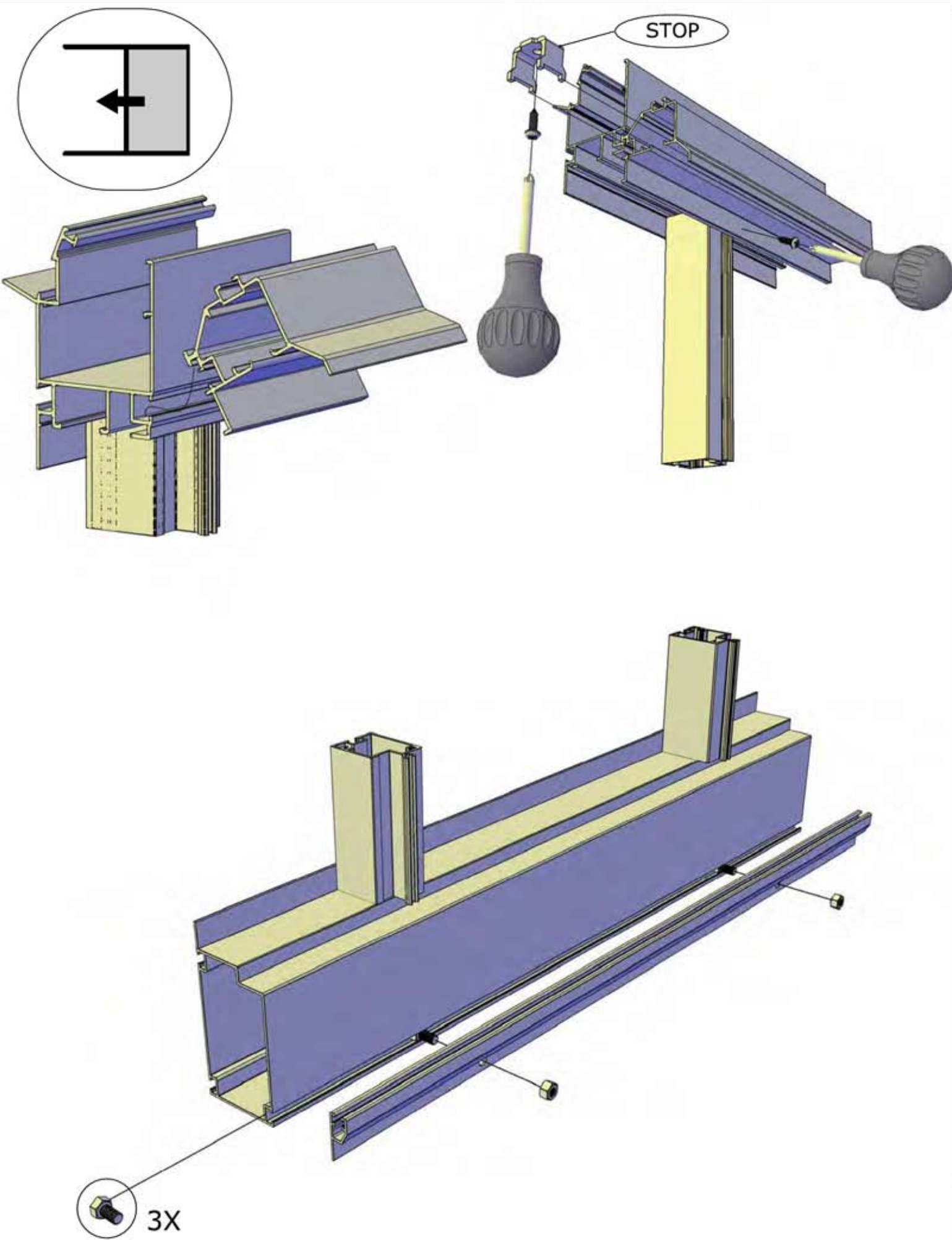
Pro 1748

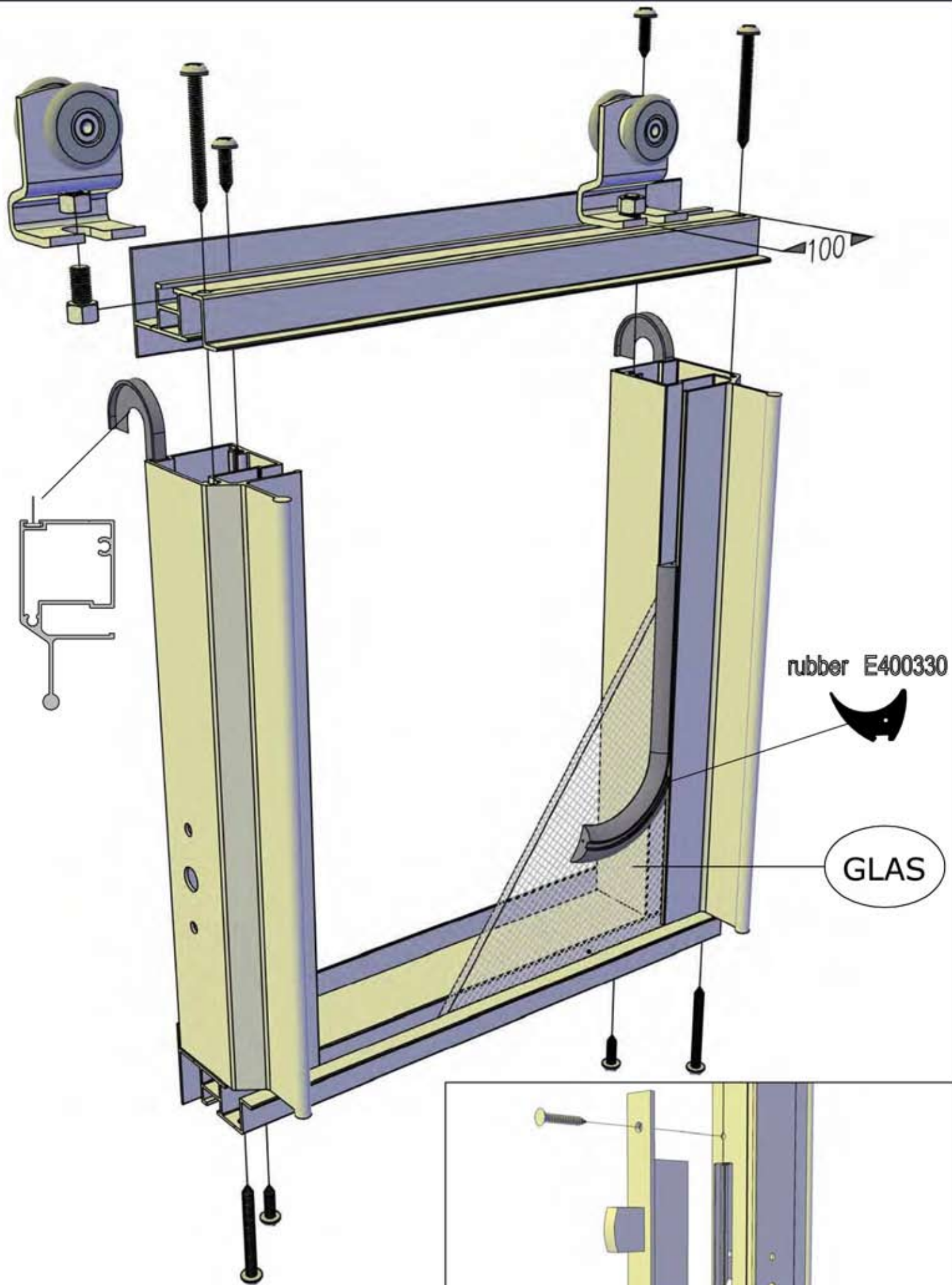




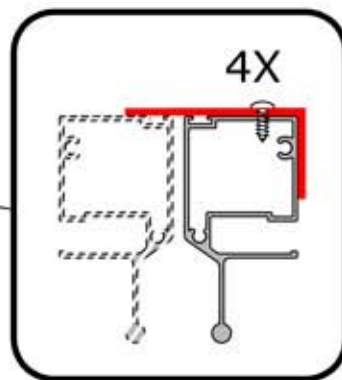
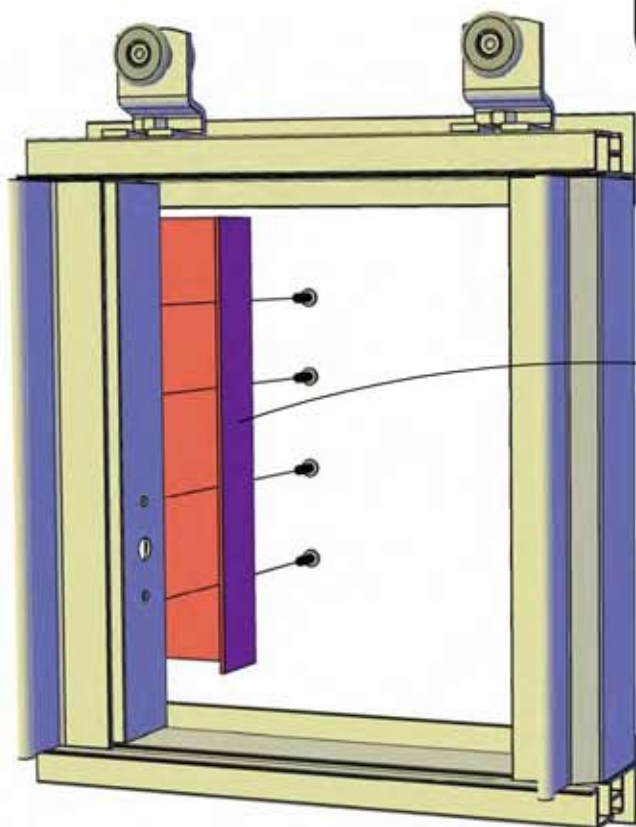
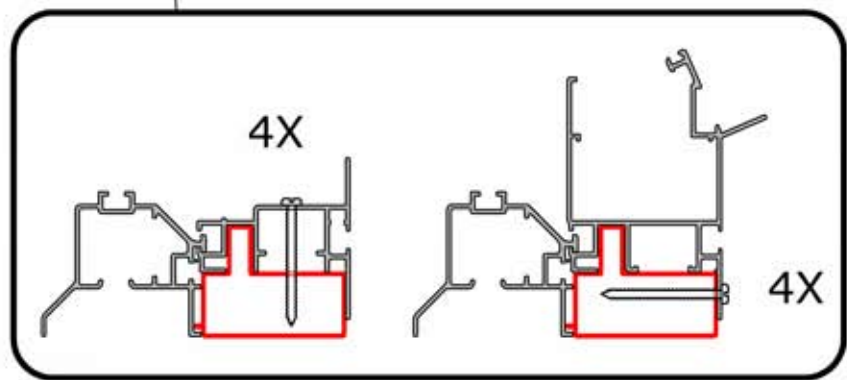
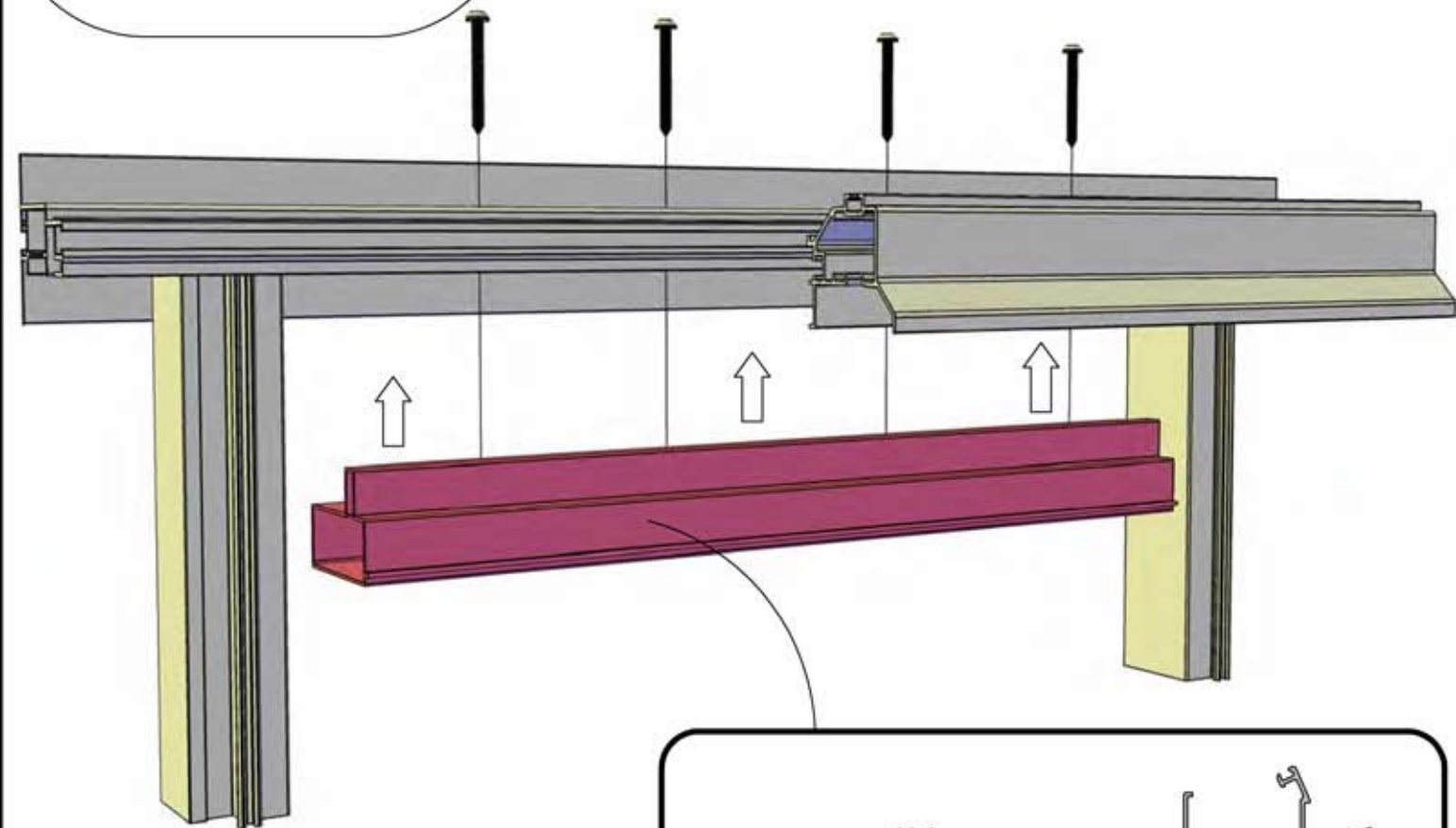
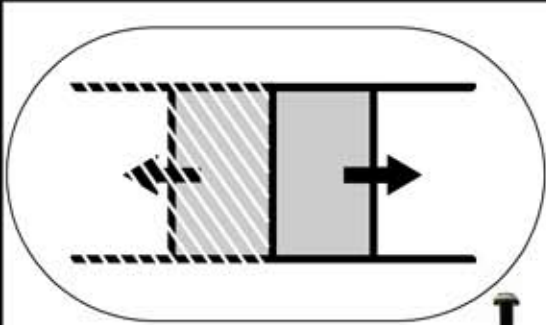


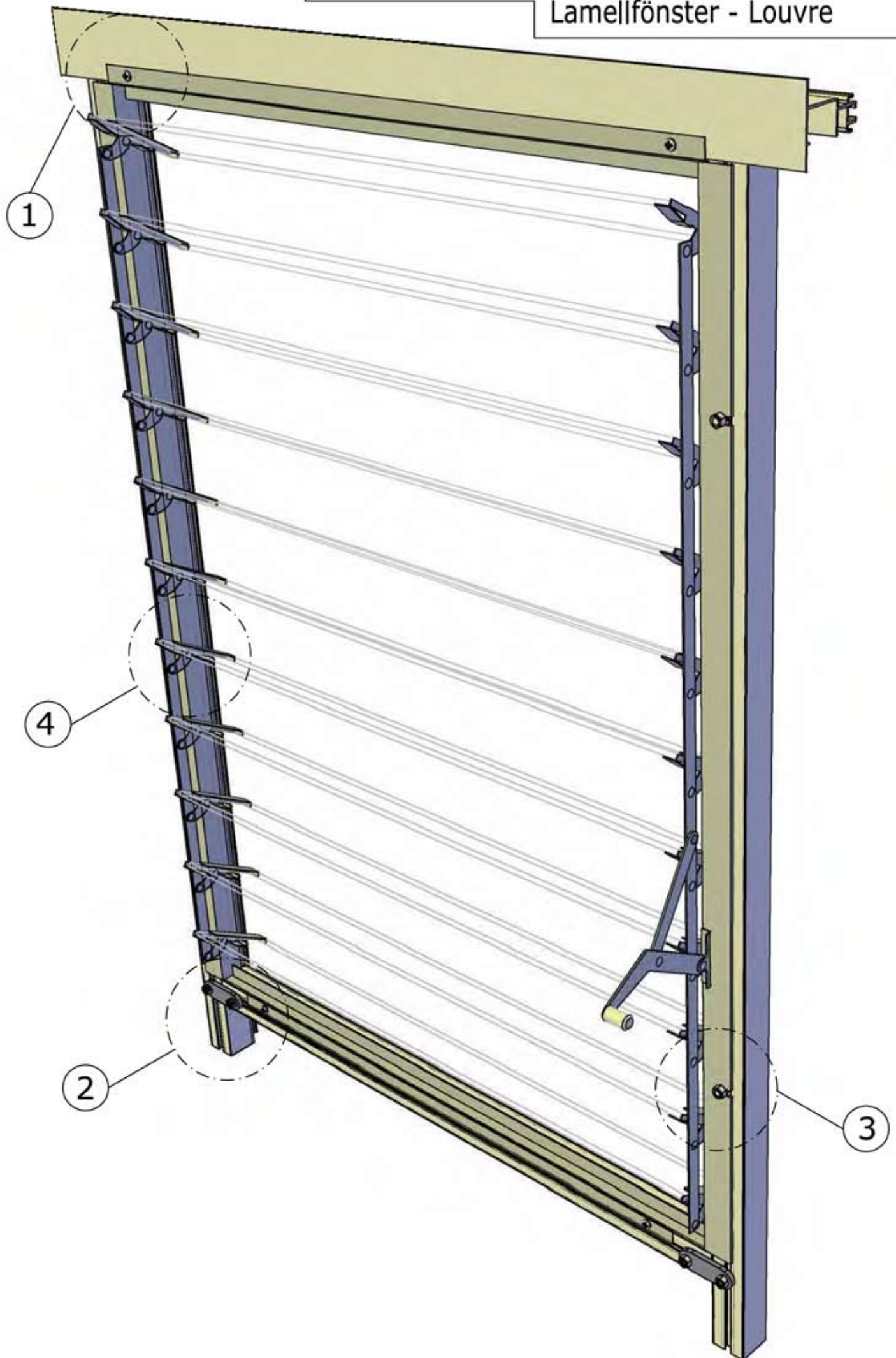
Schuifdeur-Porte Coulissante-Schiebetür-Sliding door
Skydedør-Skyvedør-Skuggväv-Porta scorrevole-Skjutdörr



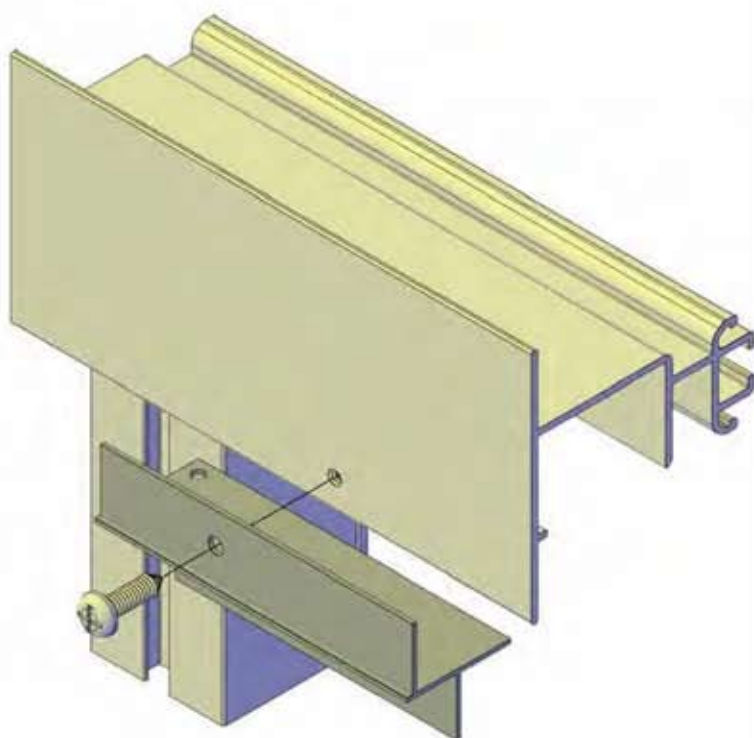


OPTION !

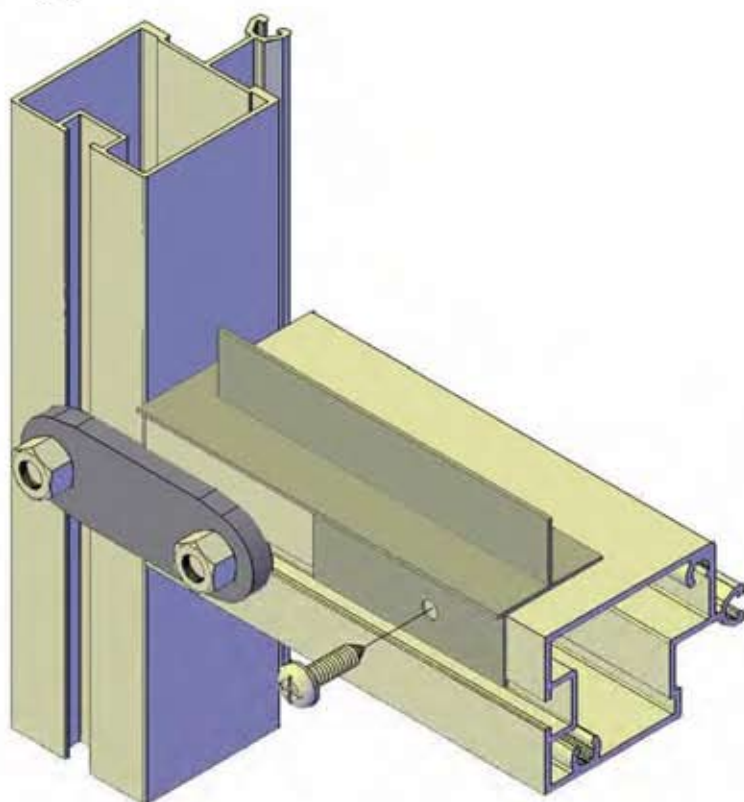




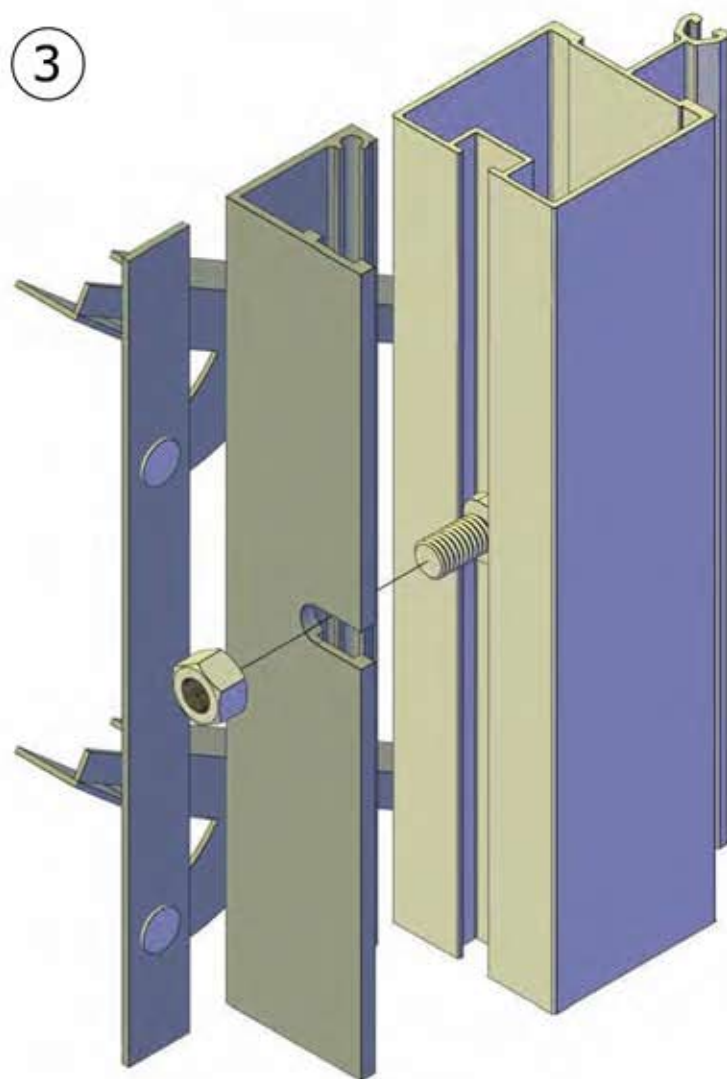
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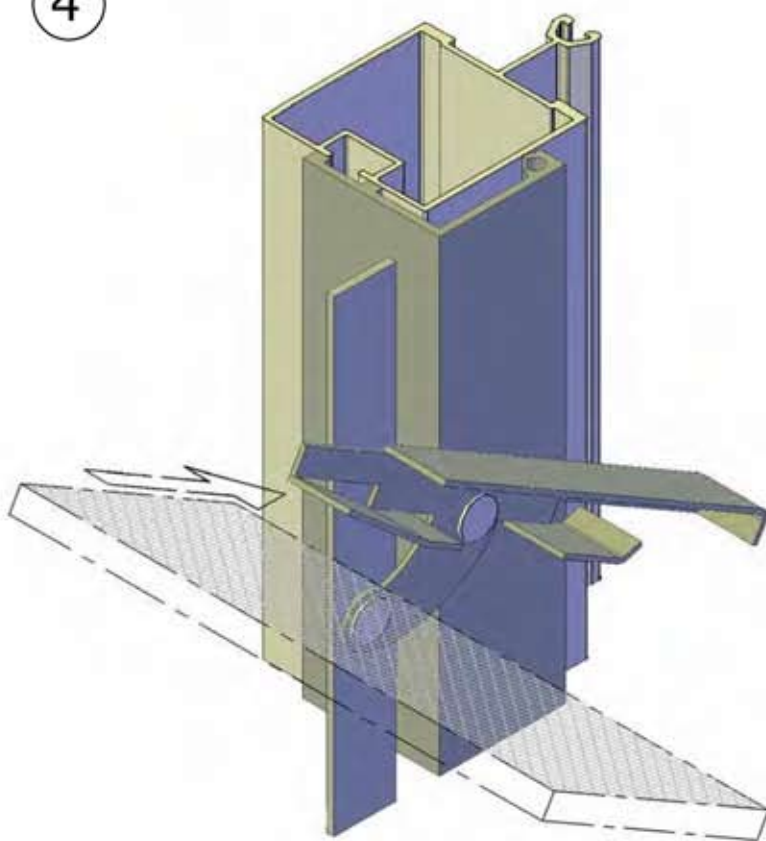
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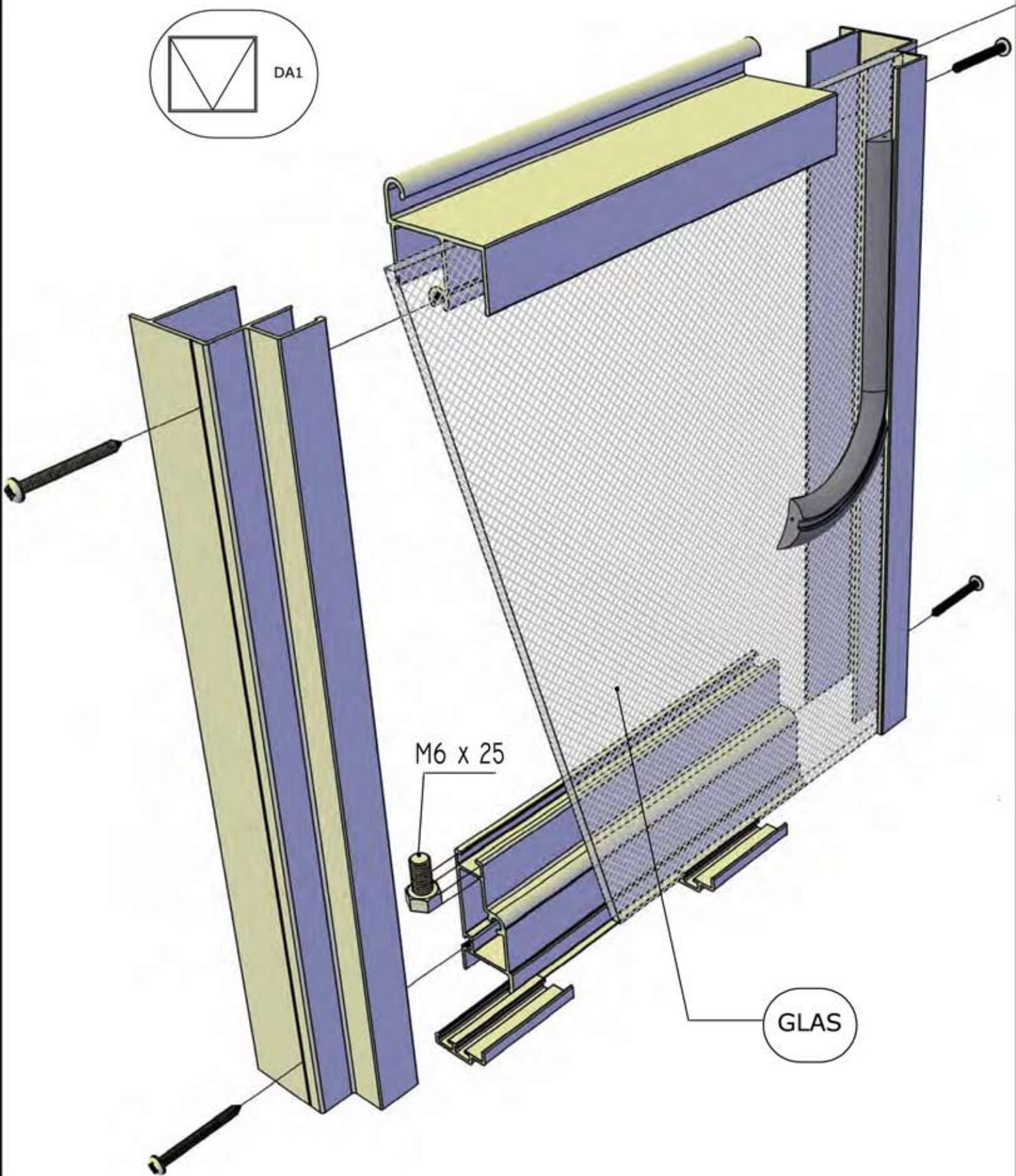
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④

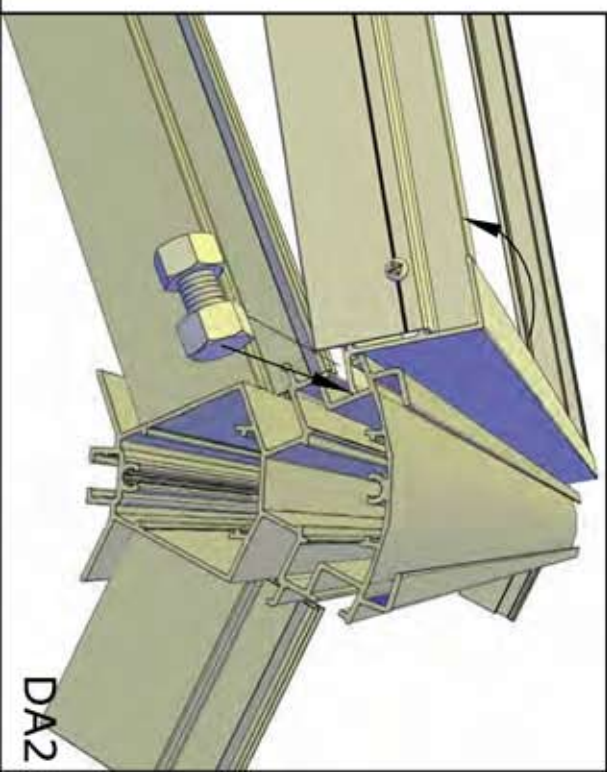
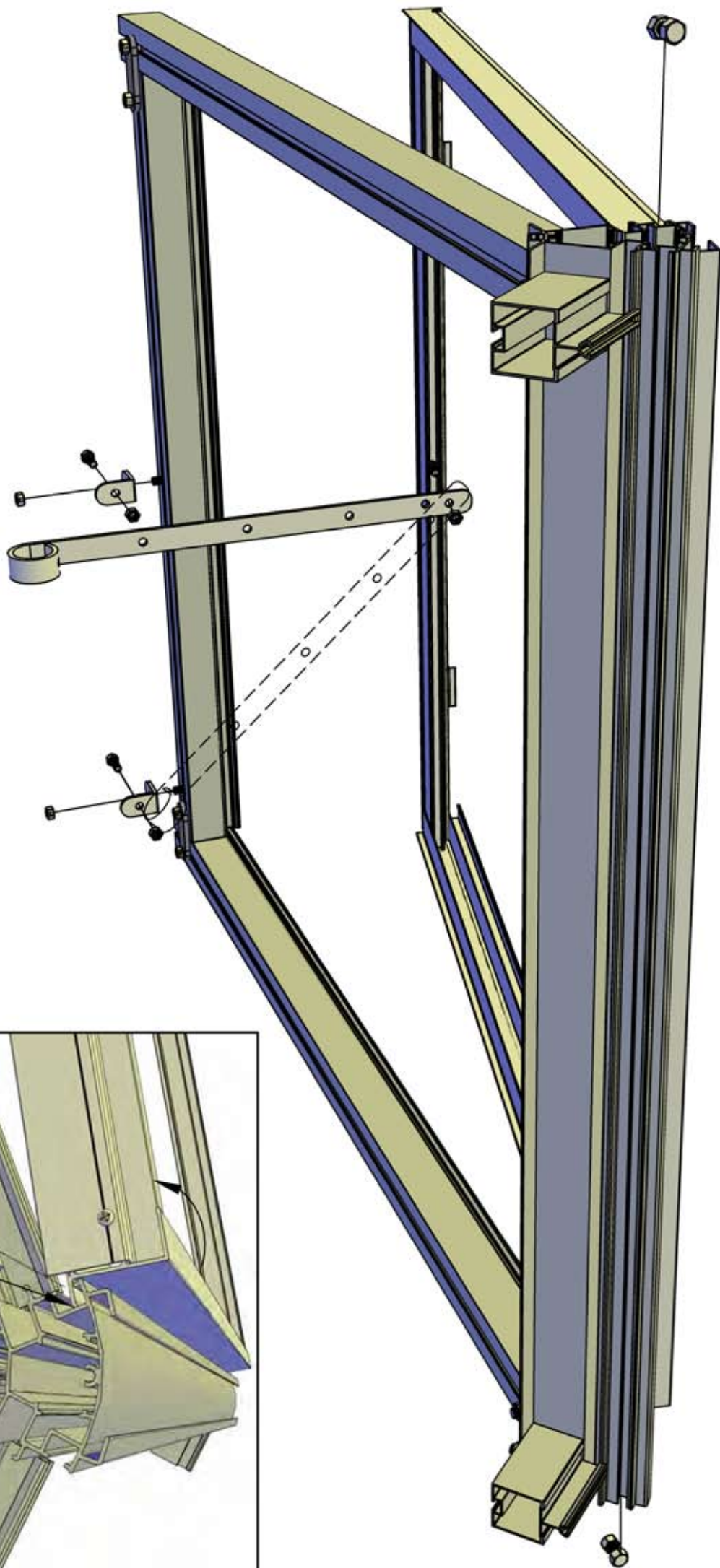


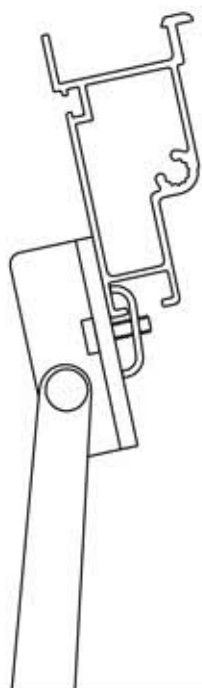
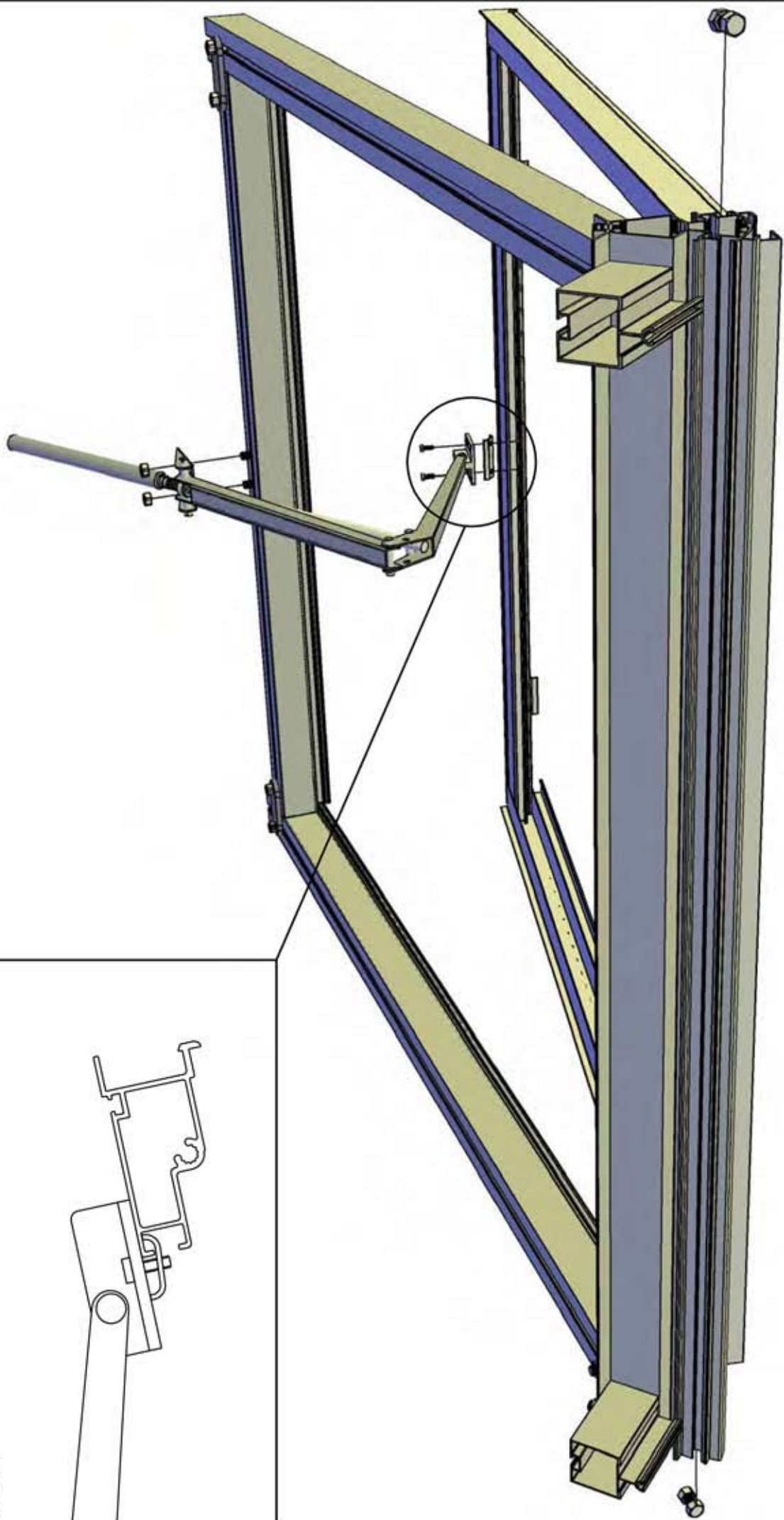
Dakraam-Lucarne-Dachfenster-Roofwindow-Tagvindue
Takluke-Takfönster-Finestra del tetto

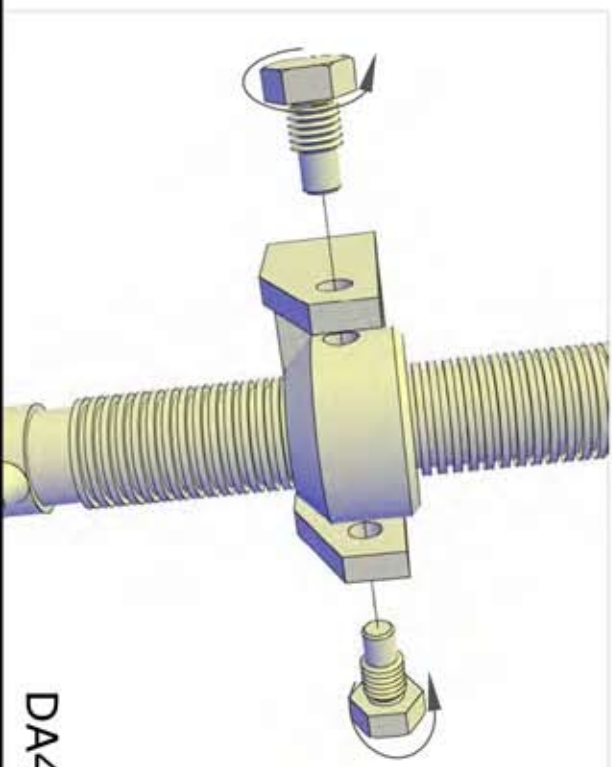
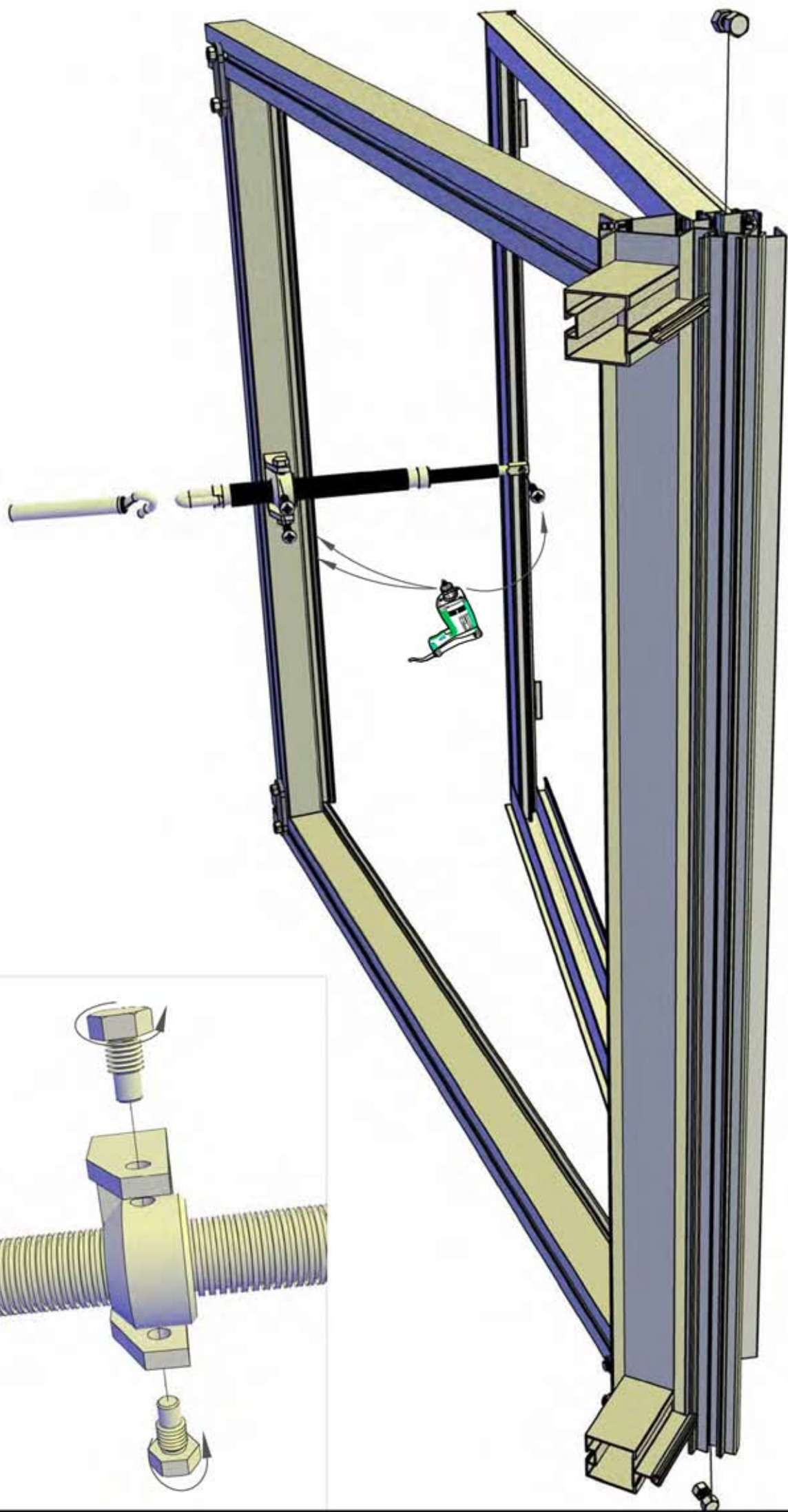


RUBBER E400330

DA1

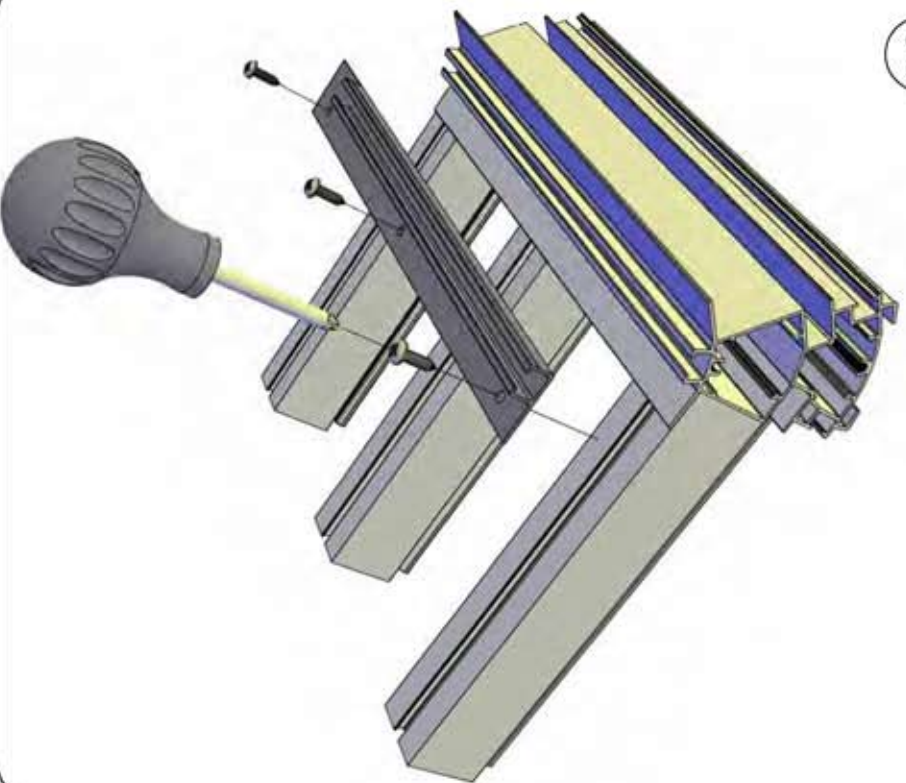




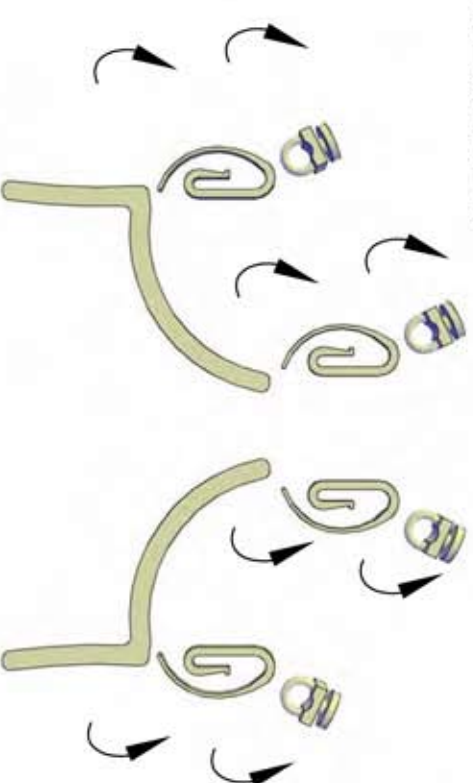
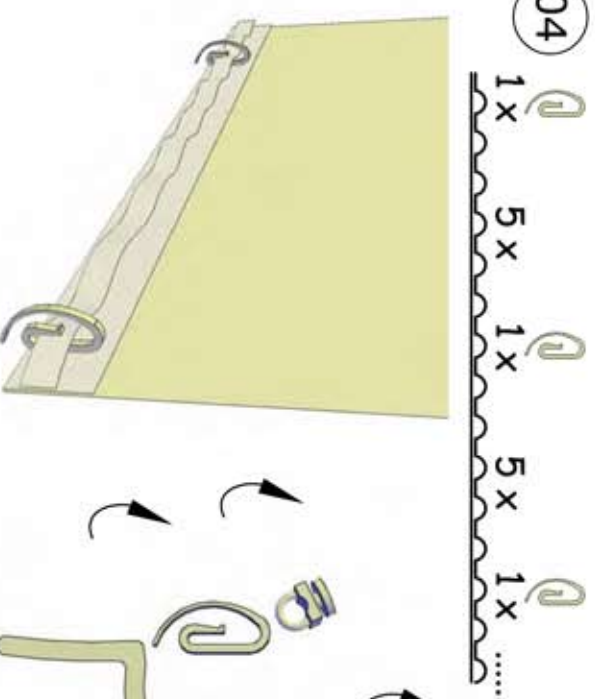


Schermdoek - Toile d' ombrage - Strahlenschütz - Sunscreen
 Solskærm-Solskjerm-Telo ombreggiante scorrevole - Skuggväv

01



04



TYPE	800	H23 H33 H43
	160	
	160	
	2X L2970	

02

Helios > 3m



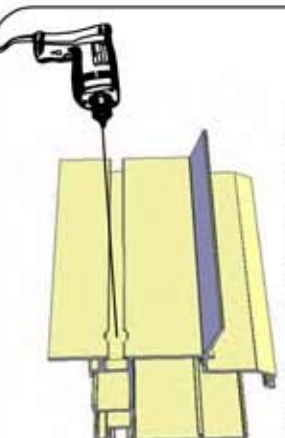
28 x

1



2

!! alternative !!



28 x

1



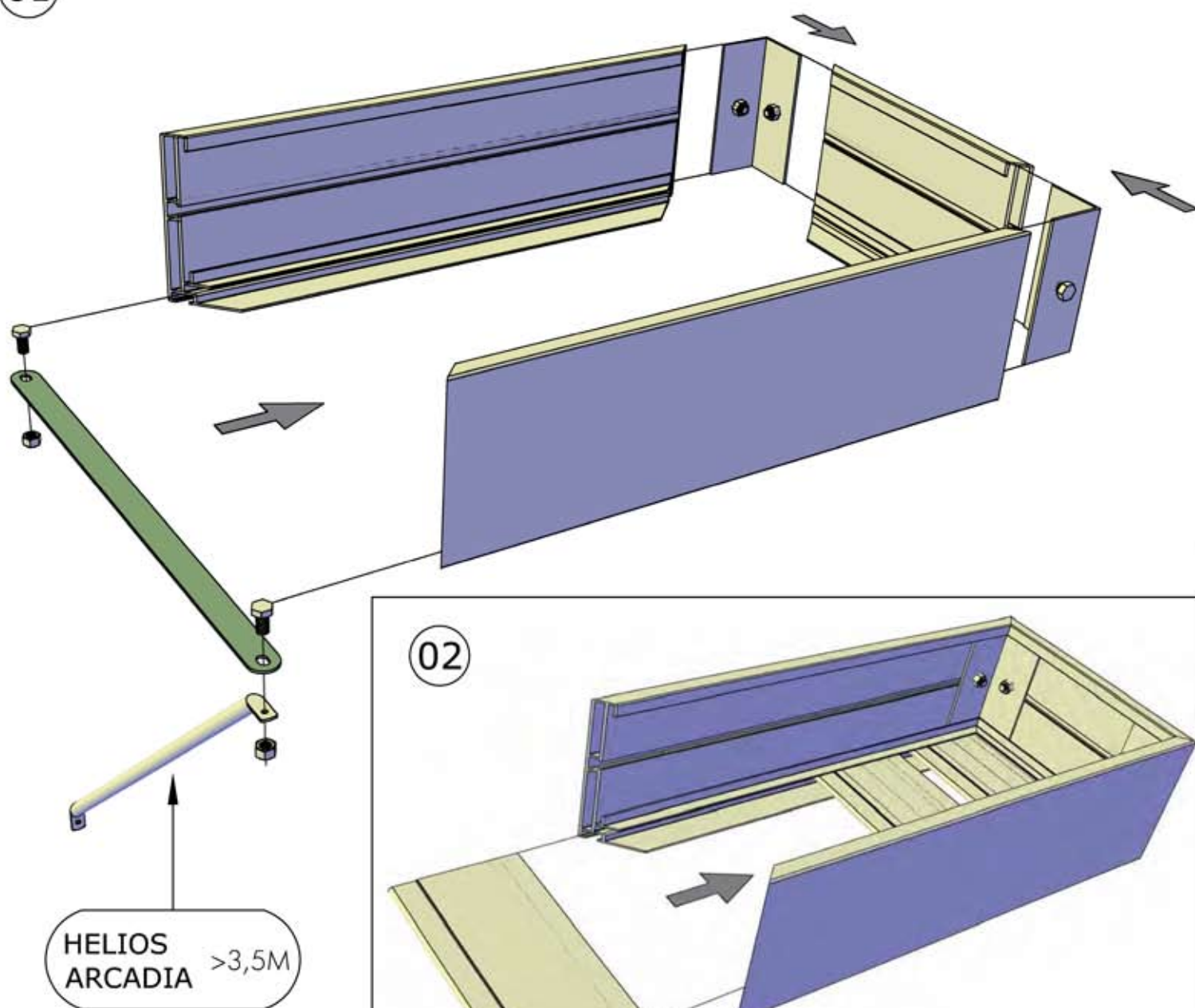
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03

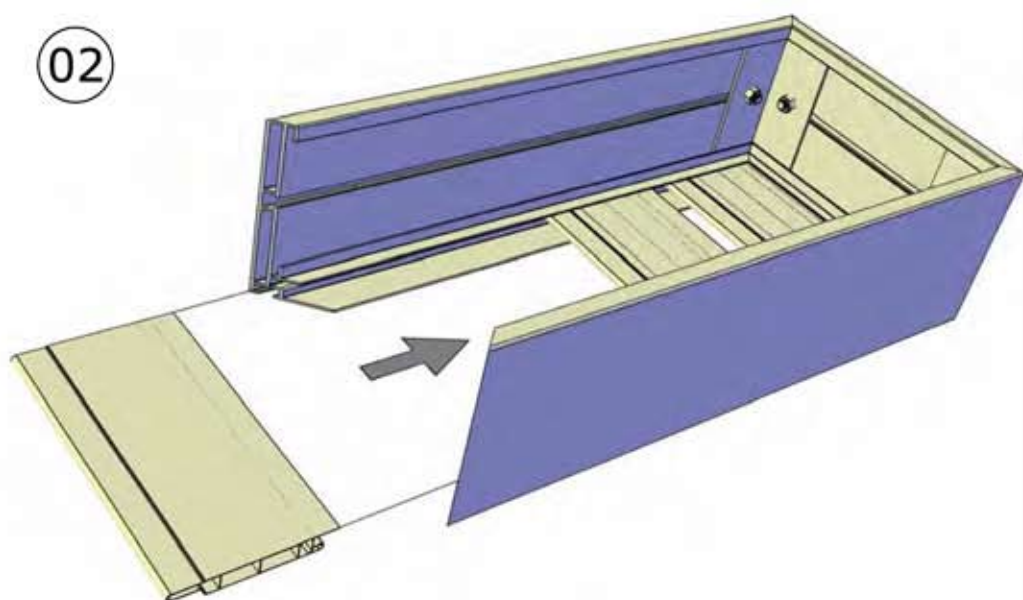
SD1

Zaaibak-Bac de Culture-Kulturkübel-Seedbed-Blomsterbakke Dyrkningskasse-Såbädd-Bancale da semina

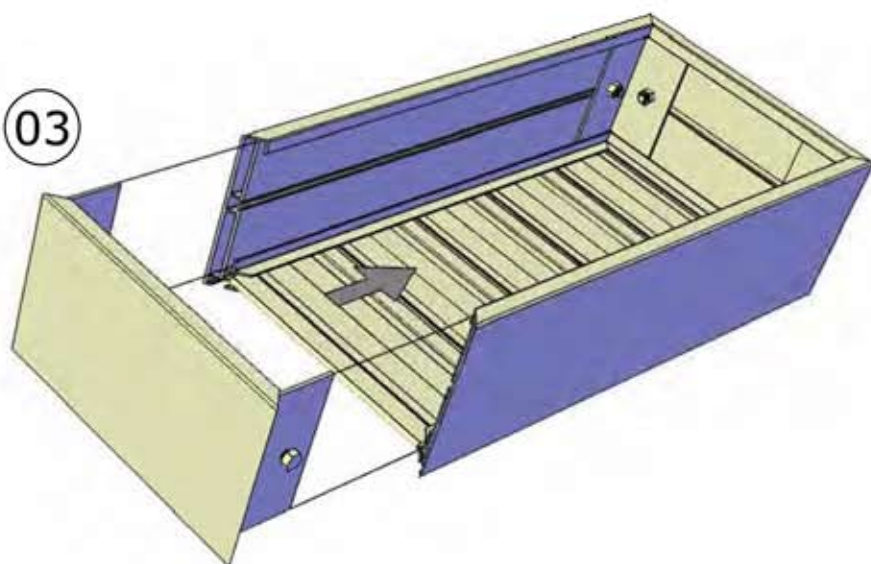
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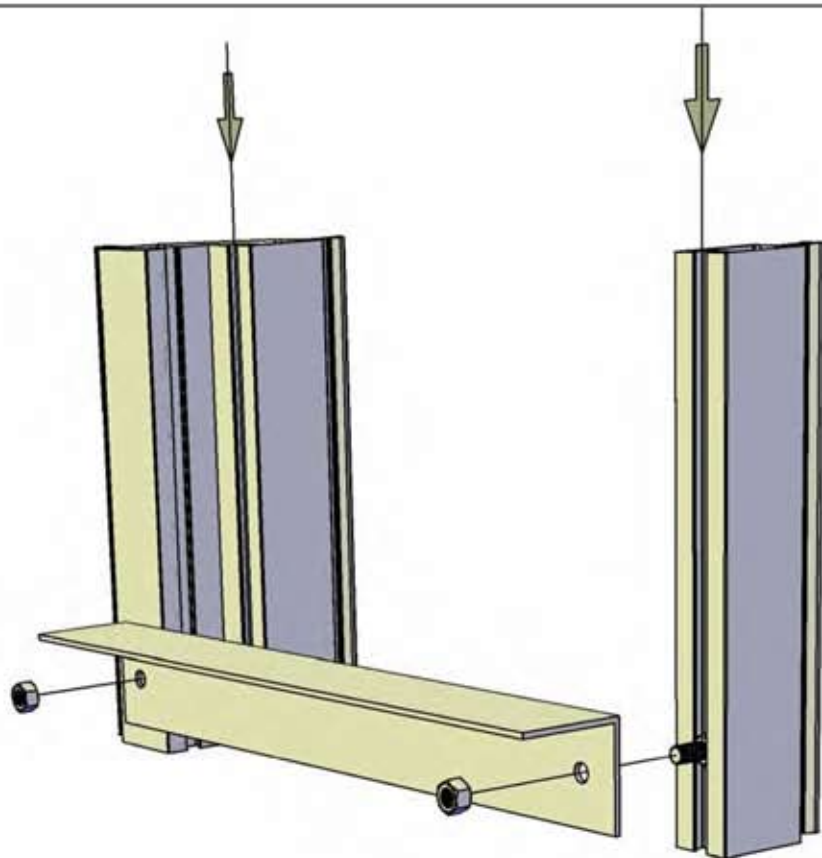
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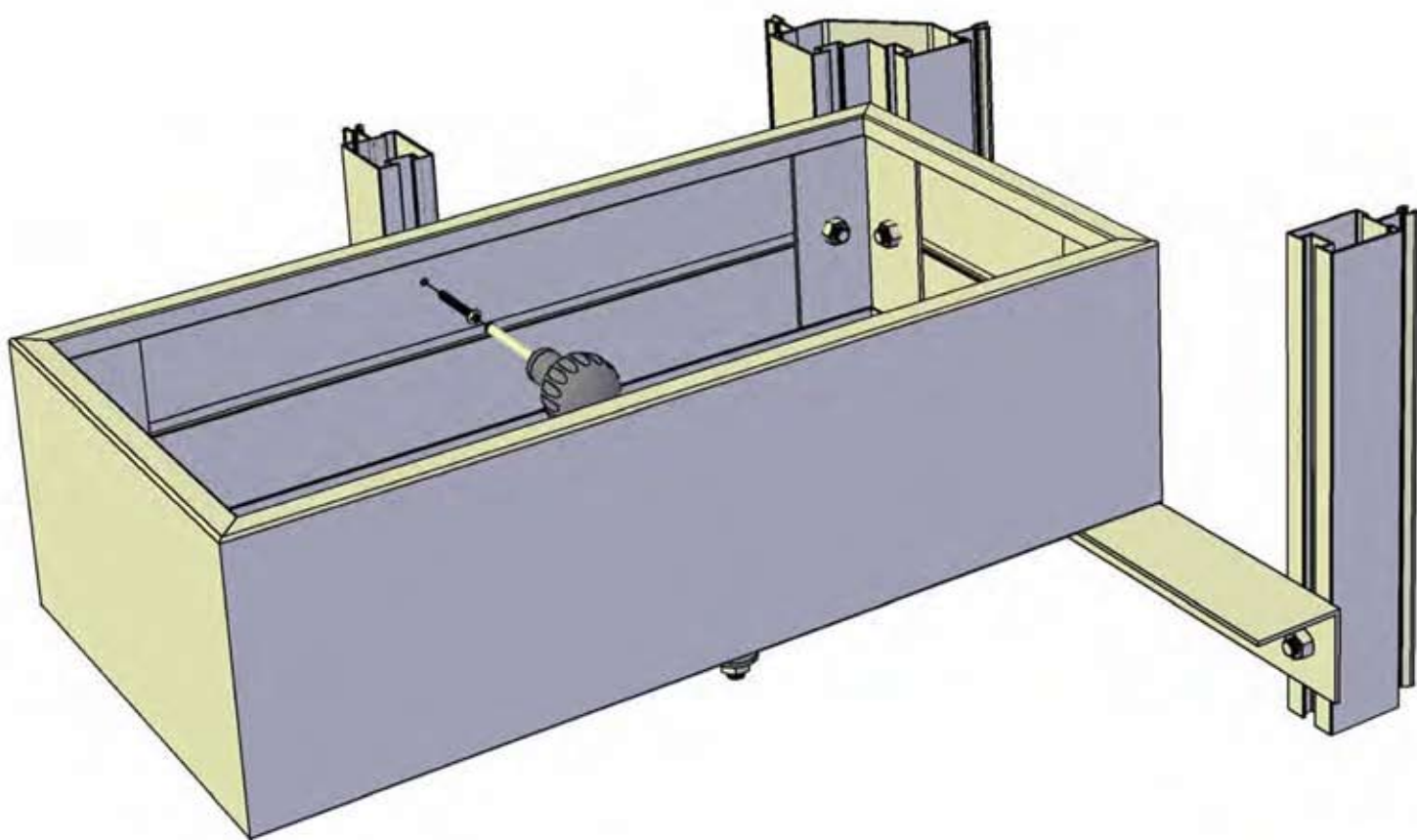
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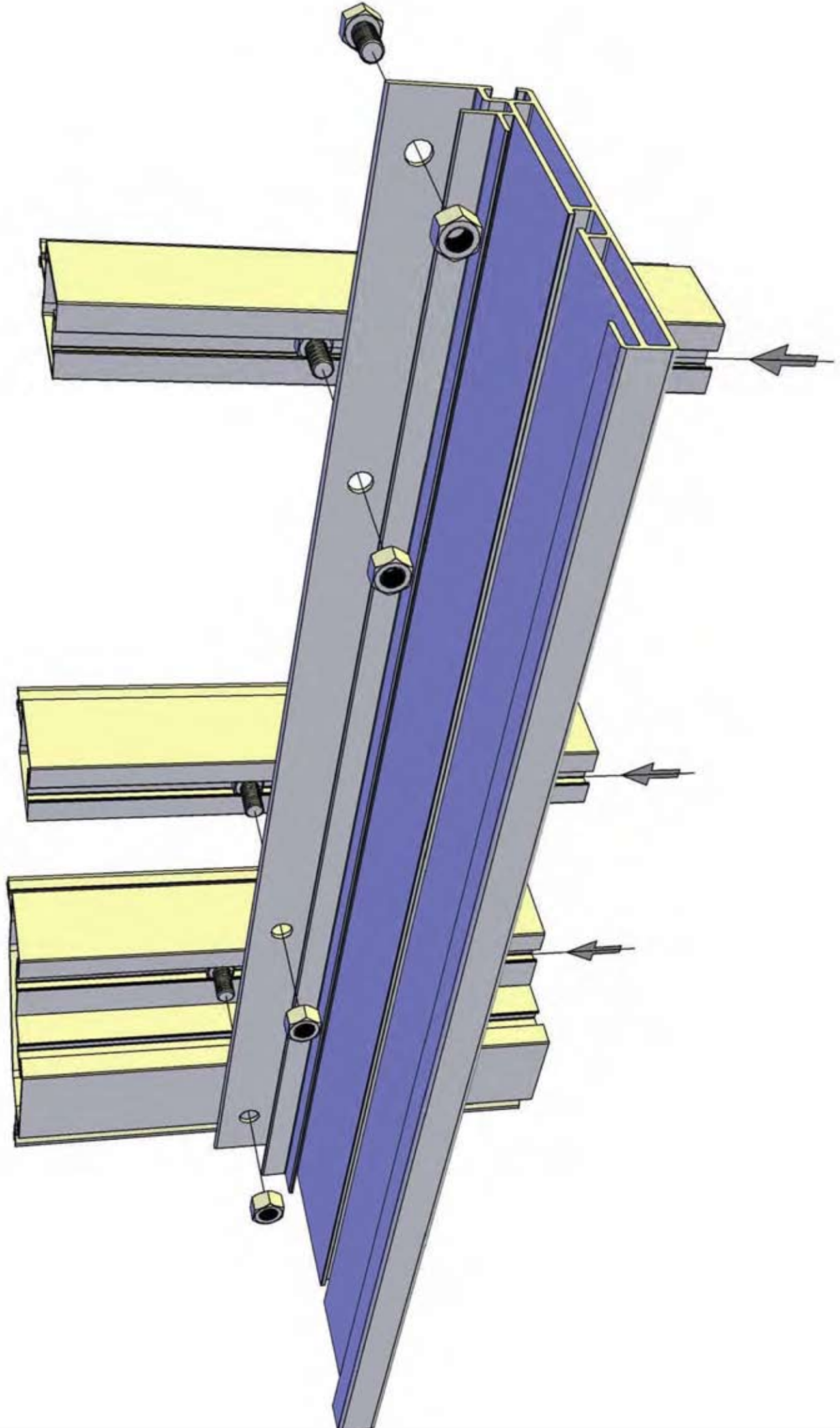


04



05





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